

Features

- Fast Response to Input Signal changes results in faster loop control and savings in process materials.
- Integrated Volume Booster Output meets input requirements of final control elements requiring a higher capacity output signal and/or increased output pressure.
- Six Input Signal Ranges meet most process and machine requirements.
- Negative Bias Option allows zero pressure based operation.
- Five Booster Ratios meet industrial equipment requirements for higher output pressure ranges.
- Temperature Compensation provides stable operation under environmental changes.
- Vibration Resistance maintains set points under adverse vibration conditions.
- Various Mounting Configurations allow installation flexibility for most applications.
- NEMA 3R or optional NEMA 4X Enclosure for outdoor and indoor installations.
- Conduit Port for convenient wiring.

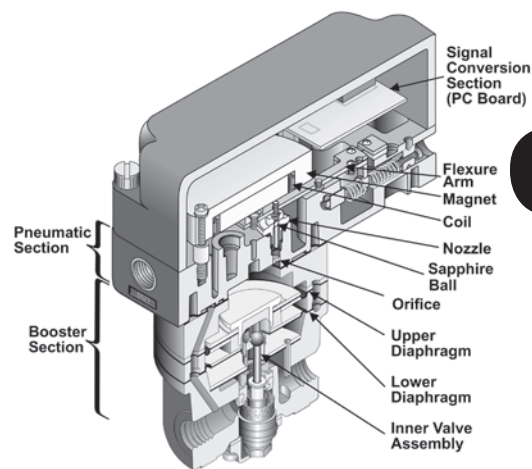
Operating Principles

The T5220 Transducer is an electro-pneumatic device that converts a DC current or voltage input signal to a proportional pneumatic output. This device is made up of three sections, the Signal Conversion Section, the Pneumatic Section and Booster Section.

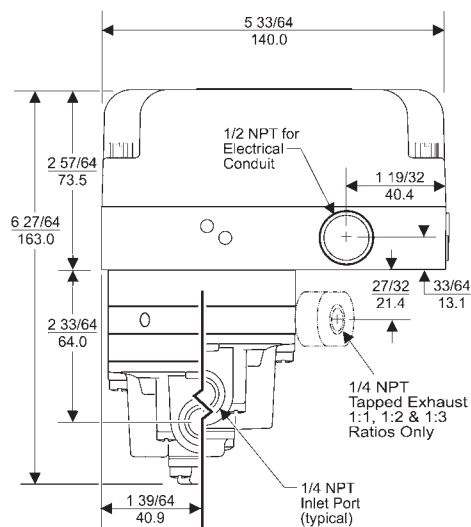
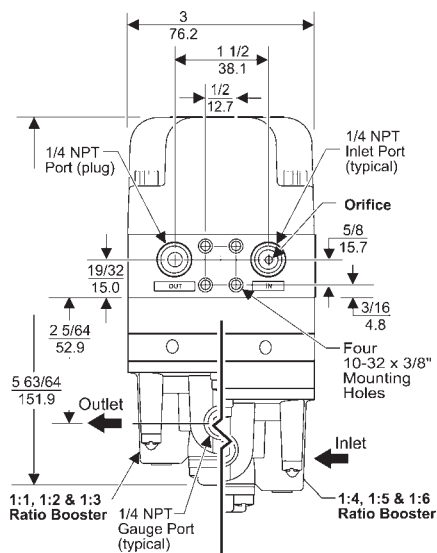
The Signal Conversion Section (PC Board) accepts a DC current or voltage. This signal is applied to a coil which creates a magnetic force that moves a Flexure Arm.

The Pneumatic Section operates as a force balance system. A Sapphire Ball floats inside a Nozzle and controls the output pressure by exhausting air supplied through an Orifice. This Sapphire Ball acts as a piston exerting a force which is balanced against the force transferred to the Flexure Arm by the Coil.

The Booster Section amplifies the output pressure of the transducer. At set point, the force due to transducer output pressure acting on the top of the Upper Diaphragm is balanced by the force due to booster output pressure acting on the underside of the Lower Diaphragm. Any imbalance results in actuation of the appropriate supply valve or exhaust valve to correct the output pressure.

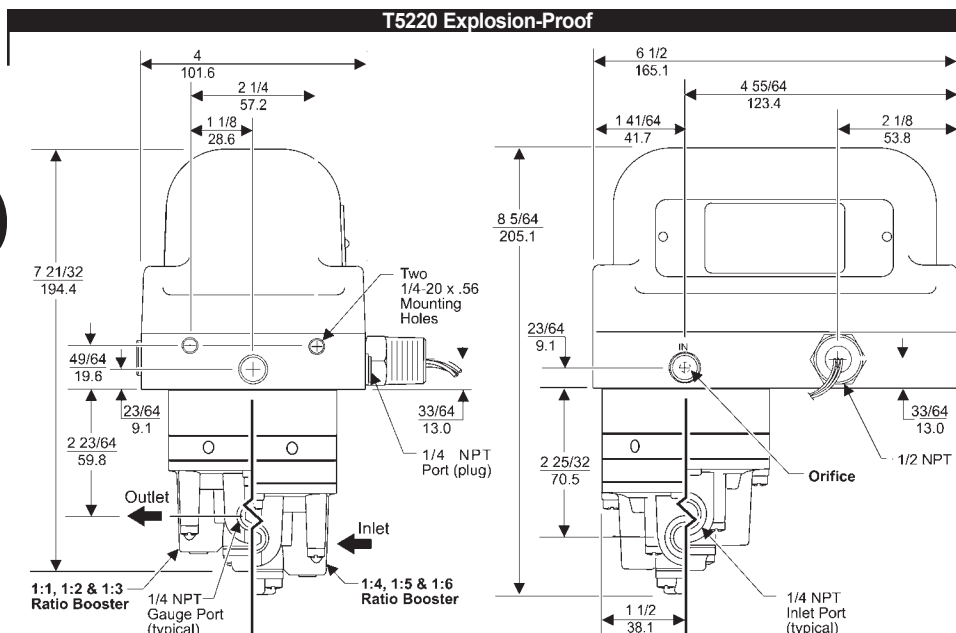


B
Model
T5220



Model T5220 Electro-Pneumatic I/P, E/P Transducer

B
Model
T5220



Hazardous Area Specifications

	Explosion-Proof	Intrinsically Safe										
Factory Mutual (FM) Approvals	TFXPD5220 Class I, Division 1, Groups B, C and D; Class II, Division 1, Groups E, F, and G; Maximum Ambient 65° C.	TFI5220 Class I, Division 1, Groups A, B, C, and D; Class II, Division 1, Groups E, F, and G; Class III, Division 1, Fibers; NEMA 3R Enclosure. <i>(Upright Position ONLY)</i>										
	TFXPD15220 Class I, Division 1, Groups A, B, C, and D; Class II, Division 1, Groups E, F, and G; Class III, Division 1, Fibers; NEMA 3R Enclosure. <i>(Upright Position ONLY)</i>	<table border="1"><tr><th colspan="2">Entity Parameters</th></tr><tr><td>Voc¹ = 40 VDC</td><td>Ca³ = 0 µF</td></tr><tr><td>Isc² = 125 mA</td><td>La⁴ = 0 mH</td></tr><tr><td>¹Voc = Open Circuit Voltage</td><td>³Ca = External Capacitance</td></tr><tr><td>²Isc = Short Circuit Voltage</td><td>⁴La = External Inductance</td></tr></table>	Entity Parameters		Voc ¹ = 40 VDC	Ca ³ = 0 µF	Isc ² = 125 mA	La ⁴ = 0 mH	¹ Voc = Open Circuit Voltage	³ Ca = External Capacitance	² Isc = Short Circuit Voltage	⁴ La = External Inductance
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TFN5220 NEMA 4X Enclosure.												



14140

Use two 5/16"-18 threaded nuts for mounting (included with 2" pipe clamp)

3 1/4
82.6

2 1/2
63.5

1/2
12.7

9/32 Dia.
7.1
Thru (2)

2 1/8
54.1

3/4
19.1

1 1/4
31.8

19/16
39.6

13/32 Dia.
10.3
Thru (2)

3 3/16
81.0

11/32 Dia.
8.7
Thru (2)

1 7/16
36.6

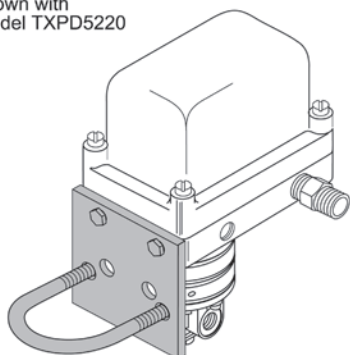
1 1/2
38.1

2 13/16
71.1

4 1/4
108.0

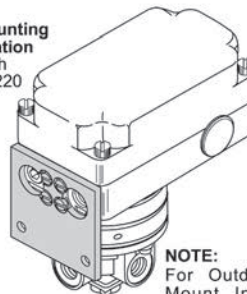
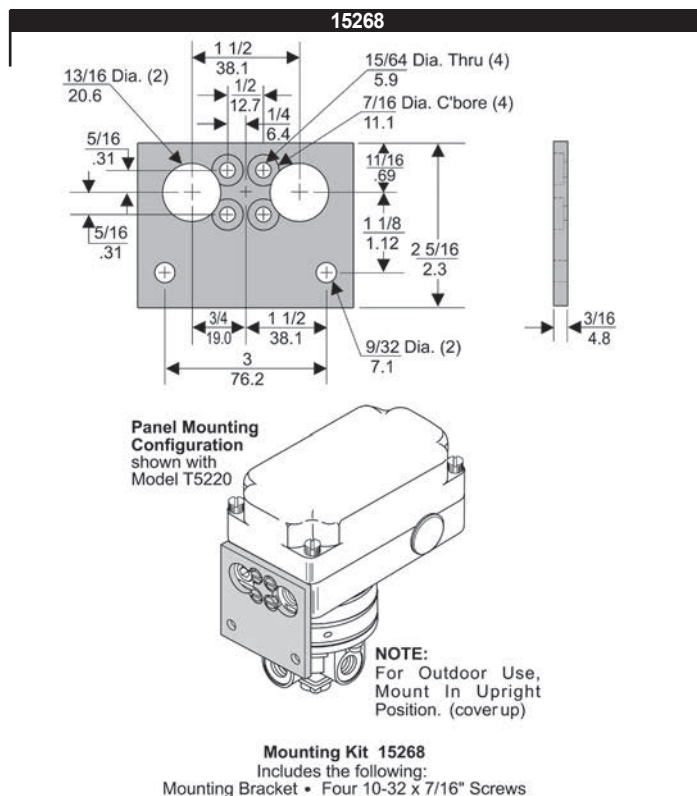
1/4
6.4

2" Pipe Mounting Configuration
shown with Model TXPD5220



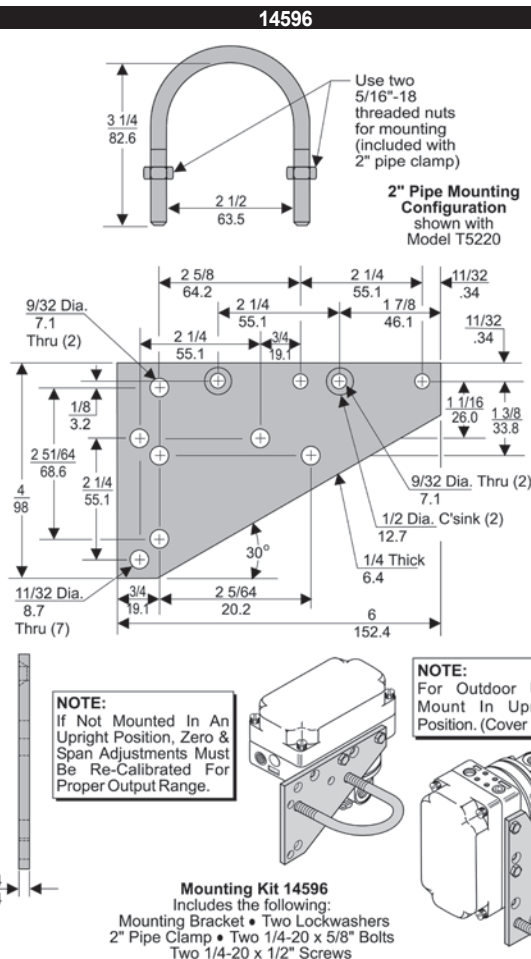
Mounting Kit 14140
Includes the following:
Mounting Plate • 2" Pipe Clamp
Support Bar • Two 1/4" Lockwashers
Two 1/4-20 x 5/8" Bolts • Two 3/8" Lockwashers
Two 3/8-16 Nuts • Two 3/8-16 x 1 1/2" Caps

Mounting Bracket Kits 14140 (sold separately)
15268 (sold separately)
14596 (sold separately)



NOTE:
For Outdoor Use,
Mount In Upright
Position. (cover up)

Mounting Kit 15268
Includes the following:
Mounting Bracket • Four 10-32 x 7/16" Screws



NOTE:
If Not Mounted In An Upright Position, Zero & Span Adjustments Must Be Re-Calibrated For Proper Output Range.

NOTE:
For Outdoor Use,
Mount In Upright
Position. (Cover up)

Mounting Kit 14596
Includes the following:
Mounting Bracket • Two Lockwashers
2" Pipe Clamp • Two 1/4-20 x 5/8" Bolts
Two 1/4-20 x 1/2" Screws

Model T5220 Electro-Pneumatic I/P, E/P Transducer

Specifications

Supply Pressure¹

20 + 2 psig, [1.5 + 0.15 BAR], (150 + 15 kPa)

Output Capacity (SCFM)

15 (25.5 m³/HR) Max. @ 20 psig, [1.5 BAR], (150 kPa)
supply. 45 (76.5 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa)
(with separate supply.)

Exhaust Capacity (SCFM)

7 (11.9 m³/HR) downstream pressure @ 5 psig, [.35 BAR],
(35 kPa) above 3 psig, [0.2 BAR], (20 kPa) set point.
14 (23.8 m³/HR) downstream pressure @ 5 psig, [.35 BAR],
(35 kPa) above 15 psig, [1.0 BAR], (100 kPa) set point.

Air Consumption (SCFM)

0.28 (0.48 m³/HR) Max. (dead end) @ 20 psig, [1.5 BAR],
(150 kPa) supply

Output Range (1:1 Ratio)

3-15 psig, [0.2-1.0 BAR], (20-100 kPa)

Supply Pressure Effect

+ 0.3% of Span for a 1 psig, [0.07 BAR], (7 kPa) supply
change between 18-22 psig, [1.2-14.5 BAR], (120-145 kPa).

Shock & Vibration Effect

Negligible up to 2 g's between 5 Hz and 200 Hz

Terminal Based Linearity

+ 0.50% Full Scale (T5220 only), within 0.6% Output Span
(T5222-T5226)

Independent Linearity

within 0.25% Full Scale (T5220 only), within 0.3% Output
Span (T5222-T5226)

Hysteresis & Repeatability

within 0.1% Full Scale (T5220 only), within 0.1% Times Ratio
of Output Span (T5222-T5226)

Impedance / Input Signal	Range	OHMS (nominal)
	4-20 mA	120
	10-50 mA	50
	1-5 VDC	375
	0-6 VDC	375 ²
	0-12 VDC	2550 ²
	1-9 VDC	2550

² Not approved for Intrinsically Safe Ratings

Ambient Temperature

-40° F to +150° F, (-40° C to +65.5° C)

Temperature Coefficient

Less than 1% of Span / 50° F (10° C)

Materials of Construction

Body and Housing Aluminum
Ball and Orifice Sapphire, Brass
Nozzle Stainless Steel

Table 1. Pressure Ranges

Ratio	Standard Output			Negative Bias Output (B) Option		
	psig	[BAR]	(kPa)	psig	[BAR]	(kPa)
1:1 ¹	3-15	[0.2-1.0]	(20-100)	0-12	[0-0.8]	(0-80)
1:2 ²	6-30	[0.3-2.0]	(30-200)	0-24	[0-1.5]	(0-150)
1:3 ²	9-45	[0.6-3.0]	(60-300)	0-36	[0-2.5]	(0-250)
1:4 ²	12-60	[0.9-4.0]	(90-400)	0-48	[0-3.0]	(0-300)
1:5 ²	15-75	[1.0-5.0]	(100-500)	0-60	[0-4.0]	(0-400)
1:6 ²	18-90	[1.2-6.0]	(120-600)	0-72	[0-5.0]	(0-500)

¹ Standard unit is configured for common supply to transducer and booster.

² Units require 20 psig, [1.5 BAR], (150 kPa) for transducer and a separate supply for booster. A common supply of up to 110 psig, [7.7 BAR], (770 kPa) can be used provided the prefix Z147 is added to the original order, and the supply pressure is noted.

Catalog Information

Catalog Number T 522 -
Underwriting Group
Factory Mutual F

Approval Class

Explosion-Proof¹ XPD
NEMA 4X/IP65¹ N
None (leave blank)
Intrinsically Safe² I
None (leave blank)

Options

Negative Bias- 3 psig, [0.2 BAR], (20 kPa) B
High Option³ HI

Booster Ratio⁴

1:1 (standard) 0
1:2 2
1:3 3
1:4 4
1:5 5
1:6 6

Input

4-20 mA 4
10-50 mA⁵ 5
1-5 VDC 6
0-6 VDC⁶ 8
0-12 VDC⁶ 9
1-9 VDC 9

Output Pressure Units

psig 0
[BAR] 1
(kPa) 2

Options

Tapped Exhaust - 1:1, 1:2, or 1:3 Ratios Only. E

¹ Factory Mutual Approval Only.

² Intrinsically Safe Units cannot be set for Reverse Acting Mode in field.

³ If high flow (SCFM) is required for the standard 1:1 ratio, select HI Option. Separate supply is required.

⁴ Refer to Table 1. for Pressure Ranges

⁵ Units shipped calibrated 4-20 mA; 10-50 mA units must be calibrated in field.

⁶ Not approved for intrinsically safe ratings.

Installation

For Installation Instructions, refer to the *Fairchild T5220 Series Electro-Pneumatic Transducer Installation, Operation & Maintenance Instructions*, IS-500T5220.