

# Fittings and Tubing

## Medium Pressure Cone & Thread

Pressures to 20,000 psi (1379 bar)  
Includes Check Valves, Filters & Couplings



### Principle of Operation:

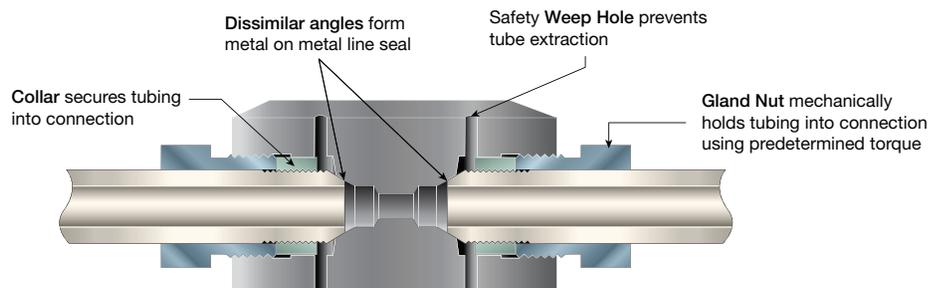
Parker Autoclave Engineers Medium Pressure Cone and Thread connections were created for those applications that require higher flow rate capability. Designed for a maximum of 20,000 psi MAWP using high tensile strength cold worked 316 Stainless Steel material as standard. In addition we offer even larger ID tubing de-rated to 15,000 psi for maximum flow rate capability. This Medium Pressure series has all the benefits of the High-Pressure version with all metal sealing, temperature ranges from -423° to 1200°F (-252° to 650°C), and includes many different material options like 2507 Super Duplex, Hastelloy C276, 6Mo (25-4SMO), and Inconel 625 to mention just a few.

Fittings and tubing found in this section are designed using ASME B31.3 Chapter IX standards to be compatible with our 15SM & 20SM, 20DBNV, 20DV Needle Valves, and all of our various ball valve configurations including Subsea. There is a Parker Instrumentation fitting for just about any application of fluids under extreme pressure and/or temperature condition.

### Medium Pressure Fittings and Tubing Features:

- Utilize “SF” Style High Flow Medium Pressure Coned-and-Threaded connections (see Tools and Installation for typical port dimensions)
- Available sizes are 1/4", 3/8", 9/16", 3/4", 1" and 1-1/2"
- Standard Fitting Material is UNS S31600 with Tubing manufactured using UNS S31600/S31603, 316/316L stainless steel material, cold worked to Parker Autoclave proprietary standards
- Operating Temperatures from -423° to 1200°F (-252° to 650°C)
- Anti-vibration connection components available, see page 15
- Special materials available when corrosion, temperature, or NACE/ISO 15156 requirements demand. (See Technical Catalog)

All Parker Autoclave Engineers fittings are marked with manufacturers name, part number, material, heat code and maximum pressure for complete traceability.



#### Medium Pressure “Slimline” Design

Collar in front of gland, keeping port size and fitting width to minimum



ENGINEERING YOUR SUCCESS.

# Fittings

## Medium Pressure Fittings - Pressures to 20,000 psi (1379 bar)



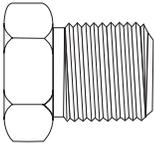
Parker Autoclave Engineers Medium Pressure fittings, nicknamed “Slimline SF”, are designed for use with SM Series valves and Parker Autoclave Engineers' Medium Pressure tubing. They incorporate coned-and-threaded connections with the orifice sized to match the high-flow 15,000 psi tubing options shown later in this brochure. For instructions on how to make this Medium Pressure Cone & Thread connection and the tools necessary to accomplish, see our “Tools and Installation” brochure.

(See “Technical Brochure” for Pressure/Temperature effect on temperatures above ambient.)

### Connection Components:

All valves and fittings are supplied complete with appropriate gland and tubing collar. To order these components separately, use part numbers listed below. When using plug, collar is not required. Tubing Pressure Caps can be found in Adapter brochure.

**Gland\***  
CGLX ( )



Add tube size code ( )

- 1/4" - 40
- 3/8" - 60
- 9/16" - 90
- 3/4" - 120
- 1" - 160
- 1-1/2" - 240

Example: 1/4" Gland - CGLX40

All Cone and Thread ports MUST utilize weep holes for safety. When weep hole is not available, we offer a gland nut with a "Slotted Male Thread" that provides this safety feature without the need for the separate port. Use suffix **-SMT** with Gland part number when needed.

#### NACE/ISO 15156 Compatibility

All PAE Medium Pressure Fittings and Tubing can be made with materials suitable for NACE/ISO 15156 requirements. As per NACE and ISO-15156, it is contingent on the end user to select this material. As this compatibility limits the use of "cold worked" materials, most of the choices except for 2507 Super Duplex come with significant pressure reductions. Please consult our Technical Brochure where we identify the more popular annealed materials along with the pressure reduction. Our Sour Oil and Gas brochure has a more complete description of the available options for pressures up to 30,000 psi.

#### NACE Suffix adder options:

"-SOG" suffix converts all pressure containing parts from cold worked 3166 SS to annealed condition material, requires hardness check, and NACE certificate is generated for each part. Pressure reductions of 60% (8,000 psi) are possible. Contact factory for other pressure/material options.

"-SOG10" suffix is the same as above but generates a part with thicker body capable of 10,000 psi MAWP (Used only with 316/316L Material)

**Collar**  
CCLX ( )



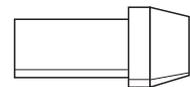
To ensure proper fit use Parker Autoclave Engineers tubing.

#### Special Materials:

**Note:** Special Material Fittings are supplied with CW 316 SS Glands and Collars as these parts do not touch flowing (wetted) media. To match the same material as selected for body, use either “-SOG” (Sour Oil or Gas - NACE) or “-AP” (“All Parts” (does not get hardness check typical of -SOG option)) suffix. Special material glands and adapter bodies are normally supplied with four flats (square) in place of standard hex. Include option suffix “-H” if hex is required.

For gland nut hex sizes and torque values, see “Tools and Installation” brochure. (See “Special Materials” torque chart for all materials other than CW 316 SS). \*To order Antivibration Gland Fitting see page 15

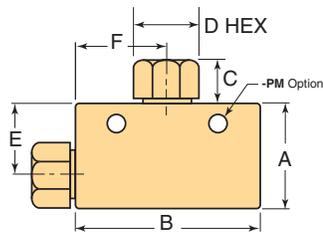
**Plug**  
CPX ( )



Socket Head Flush Plug version, add "-F" suffix

## 90° Elbow: 45° Elbows are available, replace 00 with 45 [ie; CLX6645 or CLX1645]

| Catalog Number | Connection Type      | Outside Diameter Tube | Pressure Rating psi (bar)* | Orifice inches (mm) | Dimensions - inches (mm) |               |              |           |              |              | Block Thickness |
|----------------|----------------------|-----------------------|----------------------------|---------------------|--------------------------|---------------|--------------|-----------|--------------|--------------|-----------------|
|                |                      |                       |                            |                     | A                        | B             | C            | D Typical | E            | F            |                 |
| CLX4400        | SF250CX (1/4" MP)    | 1/4 (6.35)            | 20,000 (1379)              | .125 (3.18)         | 1.12 (28.45)             | 1.50 (38.10)  | 0.38 (9.53)  | 0.50 (13) | 0.75 (19.05) | 0.75 (19.05) | 0.62 (15.75)    |
| CLX6600        | SF375CX (3/8" MP)    | 3/8 (9.53)            | 20,000 (1379)              | .219 (5.56)         | 1.38 (35.05)             | 2.00 (50.80)  | 0.44 (11.18) | 0.62 (16) | 1.00 (25.40) | 1.00 (25.40) | 0.75 (19.05)    |
| CLX9900        | SF562CX (9/16" MP)   | 9/16 (14.29)          | 20,000 (1379)              | .359 (9.12)         | 1.75 (44.45)             | 2.50 (63.50)  | 0.53 (13.46) | 0.94 (24) | 1.25 (31.75) | 1.25 (31.75) | 1.00 (25.40)    |
| CLX12          | SF750CX (3/4" MP)    | 3/4 (19.05)           | 20,000 (1379)              | .516 (13.11)        | 2.25 (57.15)             | 3.00 (76.20)  | 0.62 (15.75) | 1.19 (30) | 1.50 (38.10) | 1.50 (38.10) | 1.38 (34.93)    |
| CLX16          | SF1000CX (1" MP)     | 1 (25.40)             | 20,000 (1379)              | .688 (17.48)        | 3.00 (76.20)             | 4.12 (104.65) | 0.72 (18.29) | 1.38 (35) | 2.06 (52.32) | 2.06 (52.32) | 1.75 (44.45)    |
| CLX24          | SF1500CX (1-1/2" MP) | 1-1/2 (38.10)         | 15,000 (1034)              | .938 (23.80)        | 4.00 (101.60)            | 5.75 (146.05) | 1.12 (28.45) | 1.88 (48) | 2.88 (73.03) | 2.88 (73.03) | 2.25 (57.15)    |



**Elbow**

\*Maximum pressure rating is based on the lowest rating of any component. Actual working pressure may be determined by tubing pressure rating, if lower. All dimensions for reference only and subject to change.

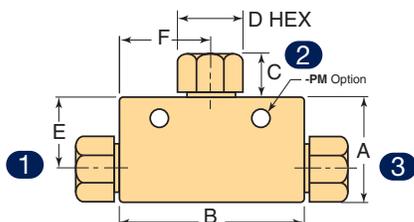
For prompt service, Parker Autoclave Engineers stocks select products. Consult your local representative.

For mounting hole option add suffix **-PM** to catalog number. Consult factory for mounting hole dimensions. For Connection Torque requirements please see "Tools and Installation" brochure.

Conversion Adapters can be found in our "Adapter" brochure found further in main catalog or on our website.

## Tee

| Catalog Number | Connection Type      | Outside Diameter Tube | Pressure Rating psi (bar)* | Orifice inches (mm) | Dimensions - inches (mm) |               |              |           |              |              | Block Thickness |
|----------------|----------------------|-----------------------|----------------------------|---------------------|--------------------------|---------------|--------------|-----------|--------------|--------------|-----------------|
|                |                      |                       |                            |                     | A                        | B             | C            | D Typical | E            | F            |                 |
| CTX4440        | SF250CX (1/4" MP)    | 1/4 (6.35)            | 20,000 (1379)              | .125 (3.18)         | 1.12 (28.45)             | 1.50 (38.10)  | 0.38 (9.53)  | 0.50 (13) | 0.75 (19.05) | 0.75 (19.05) | 0.62 (15.75)    |
| CTX6660        | SF375CX (3/8" MP)    | 3/8 (9.53)            | 20,000 (1379)              | .219 (5.56)         | 1.38 (35.05)             | 2.00 (50.80)  | 0.44 (11.18) | 0.62 (16) | 1.00 (25.40) | 1.00 (25.40) | 0.75 (19.05)    |
| CTX9990        | SF562CX (9/16" MP)   | 9/16 (14.29)          | 20,000 (1379)              | .359 (9.12)         | 1.75 (44.45)             | 2.50 (63.50)  | 0.53 (13.46) | 0.94 (24) | 1.25 (31.75) | 1.25 (31.75) | 1.00 (25.40)    |
| CTX12          | SF750CX (3/4" MP)    | 3/4 (19.05)           | 20,000 (1379)              | .516 (13.11)        | 2.25 (57.15)             | 3.00 (76.20)  | 0.62 (15.75) | 1.19 (30) | 1.50 (38.10) | 1.50 (38.10) | 1.38 (34.93)    |
| CTX16          | SF1000CX (1" MP)     | 1 (25.40)             | 20,000 (1379)              | .688 (17.48)        | 3.00 (76.20)             | 4.12 (104.65) | 0.72 (18.29) | 1.38 (35) | 2.06 (52.32) | 2.06 (52.32) | 1.75 (44.45)    |
| CTX24          | SF1500CX (1-1/2" MP) | 1-1/2 (38.10)         | 15,000 (1034)              | .938 (23.80)        | 4.00 (101.60)            | 5.75 (146.05) | 1.12 (28.45) | 1.88 (48) | 2.88 (73.03) | 2.88 (73.03) | 2.25 (57.15)    |



**Tee**

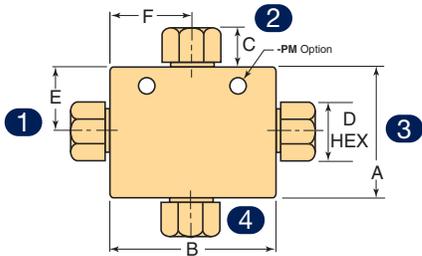
\*Maximum pressure rating is based on the lowest rating of any component. Actual working pressure may be determined by tubing pressure rating, if lower. All dimensions for reference only and subject to change.

For mounting hole option add suffix **-PM** to catalog number. Consult factory for mounting hole dimensions. To order Tee with different size connections of same type, change part number size codes using order shown in drawing, ie: CTX91290 would build Tee with 3/4" MP branch and 9/16" MP runs. For Connection Torque requirements please see "Tools and Installation" brochure.

Conversion Adapters can be found in our "Adapter" brochure found further in main catalog or on our website.

# Cross

| Catalog Number | Connection Type      | Outside Diameter Tube | Pressure Rating psi (bar)* | Orifice inches (mm) | Dimensions - inches (mm) |               |              |           |              |              | Block Thickness |
|----------------|----------------------|-----------------------|----------------------------|---------------------|--------------------------|---------------|--------------|-----------|--------------|--------------|-----------------|
|                |                      |                       |                            |                     | A                        | B             | C            | D Typical | E            | F            |                 |
| CXX4444        | SF250CX (1/4" MP)    | 1/4 (6.35)            | 20,000 (1379)              | .125 (3.18)         | 1.50 (38.10)             | 1.50 (38.10)  | 0.38 (9.53)  | 0.50 (13) | 0.75 (19.05) | 0.75 (19.05) | 0.62 (15.75)    |
| CXX6666        | SF375CX (3/8" MP)    | 3/8 (9.53)            | 20,000 (1379)              | .219 (5.56)         | 2.00 (50.80)             | 2.00 (50.80)  | 0.44 (11.18) | 0.62 (16) | 1.00 (25.40) | 1.00 (25.40) | 0.75 (19.05)    |
| CXX9999        | SF562CX (9/16" MP)   | 9/16 (14.29)          | 20,000 (1379)              | .359 (9.12)         | 2.50 (63.50)             | 2.50 (63.50)  | 0.53 (13.46) | 0.94 (24) | 1.25 (31.75) | 1.25 (31.75) | 1.00 (25.40)    |
| CXX12          | SF750CX (3/4" MP)    | 3/4 (19.05)           | 20,000 (1379)              | .516 (13.11)        | 3.00 (76.20)             | 3.00 (76.20)  | 0.62 (15.75) | 1.19 (30) | 1.50 (38.10) | 1.50 (38.10) | 1.38 (34.93)    |
| CXX16          | SF1000CX (1" MP)     | 1 (25.40)             | 20,000 (1379)              | .688 (17.48)        | 4.12 (104.65)            | 4.12 (104.65) | 0.72 (18.29) | 1.38 (35) | 2.06 (52.32) | 2.06 (52.32) | 1.75 (44.45)    |
| CXX24          | SF1500CX (1-1/2" MP) | 1-1/2 (38.10)         | 15,000 (1034)              | .938 (23.80)        | 5.75 (146.05)            | 5.75 (146.05) | 1.12 (28.45) | 1.88 (48) | 2.88 (73.03) | 2.88 (73.03) | 2.25 (57.15)    |



\*Maximum pressure rating is based on the lowest rating of any component. Actual working pressure may be determined by tubing pressure rating, if lower. All dimensions for reference only and subject to change.

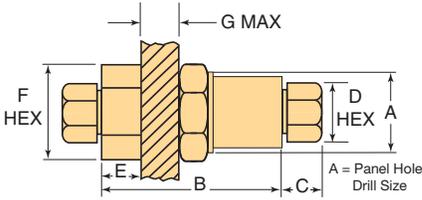
For prompt service, Parker Autoclave Engineers stocks select products. Consult your local representative.

For mounting hole option add suffix **-PM** to catalog number. Consult factory for mounting hole dimensions. To order Cross with different size connections of same type, change part number size codes using order shown in drawing, ie: CXX6969 would build a Cross with 9/16" MP alternating with 3/8" MP. For Connection Torque requirements please see "Tools and Installation" brochure.

Conversion Adapters can be found in our "Adapter" brochure found further in main catalog or on our website.

# Bulkhead Coupling

| Catalog Number | Connection Type      | Outside Diameter Tube | Pressure Rating psi (bar)* | Orifice inches (mm) | Dimensions - inches (mm) |               |              |           |              |               |             |
|----------------|----------------------|-----------------------|----------------------------|---------------------|--------------------------|---------------|--------------|-----------|--------------|---------------|-------------|
|                |                      |                       |                            |                     | A                        | B             | C            | D Typical | E            | F             | G Thickness |
| 20BFX4466      | SF250CX (1/4" MP)    | 1/4 (6.35)            | 20,000 (1379)              | .125 (3.18)         | 0.81 (20.57)             | 1.88 (47.75)  | 0.38 (9.53)  | 0.50 (13) | 0.53 (13.46) | 1.00 (25.40)  | 0.38 (9.53) |
| 20BFX6666      | SF375CX (3/8" MP)    | 3/8 (9.53)            | 20,000 (1379)              | .219 (5.56)         | 0.94 (23.88)             | 2.00 (50.80)  | 0.44 (11.18) | 0.62 (16) | 0.62 (15.75) | 1.00 (25.40)  | 0.38 (9.53) |
| 20BFX9966      | SF562CX (9/16" MP)   | 9/16 (14.29)          | 20,000 (1379)              | .359 (9.12)         | 1.12 (28.45)             | 2.38 (60.45)  | 0.53 (13.46) | 0.94 (24) | 0.78 (19.81) | 1.38 (35.05)  | 0.38 (9.53) |
| 20BFX12        | SF750CX (3/4" MP)    | 3/4 (19.05)           | 20,000 (1379)              | .516 (13.11)        | 1.69 (42.93)             | 2.62 (66.55)  | 0.62 (15.75) | 1.19 (30) | 0.91 (23.11) | 1.88 (47.75)  | 0.38 (9.53) |
| 20BFX16        | SF1000CX (1" MP)     | 1 (25.40)             | 20,000 (1379)              | .688 (17.48)        | 1.94 (49.28)             | 3.50 (88.90)  | 0.72 (18.29) | 1.38 (35) | 1.50 (38.10) | 1.88+ (47.75) | 0.38 (9.53) |
| 15BFX24        | SF1500CX (1-1/2" MP) | 1-1/2 (38.10)         | 15,000 (1034)              | .938 (23.80)        | 2.44 (61.85)             | 5.00 (127.00) | 1.12 (28.45) | 1.88 (48) | 2.00 (50.80) | 2.50+ (63.50) | 0.38 (9.53) |



\*Maximum pressure rating is based on the lowest rating of any component. Actual working pressure may be determined by tubing pressure rating, if lower.

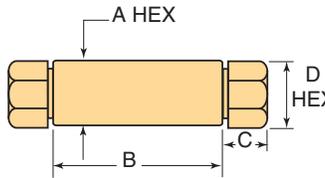
+ distance across flats

All dimensions for reference only and subject to change. For Connection Torque requirements please see "Tools and Installation" brochure. For prompt service, Parker Autoclave Engineers stocks select products. Consult your local representative.

Conversion Adapters can be found in our "Adapter" brochure found further in main catalog or on our website.

## Straight Coupling / Union Coupling

| Catalog Number        | Connection Type         | Outside Diameter Tube | Pressure Rating psi (bar)* | Orifice inches (mm) | Dimensions - inches (mm) |                  |                 |               | Coupling Type  |
|-----------------------|-------------------------|-----------------------|----------------------------|---------------------|--------------------------|------------------|-----------------|---------------|----------------|
|                       |                         |                       |                            |                     | A                        | B                | C               | D Typical     |                |
| 20FX4466<br>20UFX4466 | SF250CX<br>(1/4" MP)    | 1/4<br>(6.35)         | 20,000<br>(1379)           | .125<br>(3.18)      | 0.62<br>(15.75)          | 1.62<br>(41.15)  | 0.38<br>(9.53)  | 0.50<br>(130) | Straight Union |
| 20FX6666<br>20UFX6666 | SF375CX<br>(3/8" MP)    | 3/8<br>(9.53)         | 20,000<br>(1379)           | .219<br>(5.56)      | 0.75<br>(19.05)          | 1.75<br>(44.45)  | 0.44<br>(11.18) | 0.62<br>(16)  | Straight Union |
| 20FX9966<br>20UFX9966 | SF562CX<br>(9/16" MP)   | 9/16<br>(14.29)       | 20,000<br>(1379)           | .359<br>(9.12)      | 1.13<br>(28.70)          | 2.12<br>(53.85)  | 0.53<br>(13.46) | 0.94<br>(24)  | Straight Union |
| 20FX12<br>20UFX12     | SF750CX<br>(3/4" MP)    | 3/4<br>(19.05)        | 20,000<br>(1379)           | .516<br>(13.11)     | 1.38<br>(35.05)          | 2.50<br>(63.50)  | 0.62<br>(15.75) | 1.19<br>(30)  | Straight Union |
| 20FX16<br>20UFX16     | SF1000CX<br>(1" MP)     | 1<br>(25.40)          | 20,000<br>(1379)           | .688<br>(17.48)     | 1.75<br>(44.45)          | 3.50<br>(88.90)  | 0.72<br>(18.29) | 1.38<br>(35)  | Straight Union |
| 15FX24<br>15UFX24     | SF1500CX<br>(1-1/2" MP) | 1-1/2<br>(38.10)      | 15,000<br>(1034)           | .938<br>(23.80)     | 2.25<br>(25.15)          | 5.00<br>(127.00) | 1.12<br>(28.45) | 1.88<br>(48)  | Straight Union |



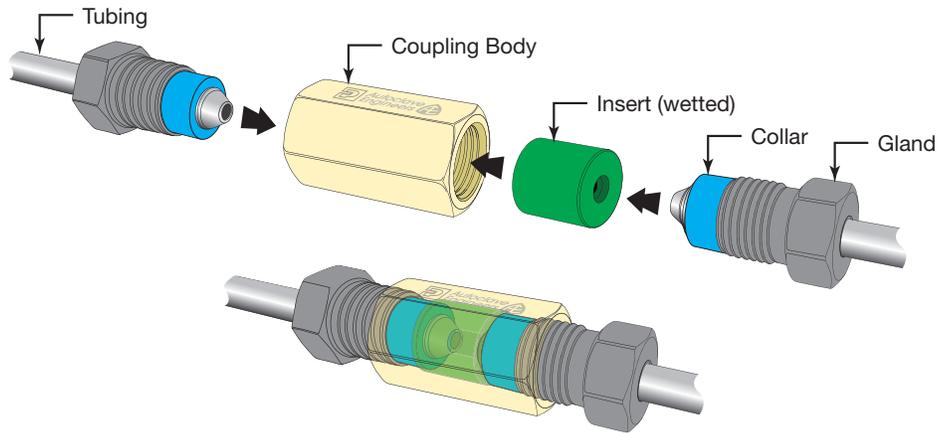
\*Maximum pressure rating is based on the lowest rating of any component. Actual working pressure may be determined by tubing pressure rating, if lower.

All dimensions for reference only and subject to change. For prompt service, Parker Autoclave Engineers stocks select products. Consult your local representative.

For Connection Torque requirements please see "Tools and Installation" brochure.

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### Union Coupling Assembly



Assembled Union Coupling

## Union vs. Straight Coupling Comparison

In much the same as with a traditional Pipe Union, the PAE Union Coupling is used to easily disassemble tubing runs when valves or fittings need to be replaced after original installation. The Body and Insert are two different pieces in the same assembly. The body can slide down tubing leaving only the insert and the tubing tips engaged. Then with only minimal tube shift, the insert drops out allowing the tubing to be removed avoiding the need to disassemble multiple tubing sections from closest elbow.

**Note:** When Special Materials are requested, the only material that is changed is the Insert (wetted). If "All Parts" are to be requested, include suffix **"-AP"** or **"-SOG"** if for NACE/ISO 15156.

# Tubing

## Medium Pressure Tubing - Pressures to 20,000 psi (1379 bar)



Parker Autoclave Engineers offers a complete selection of austenetic, cold drawn stainless steel tubing designed to match the performance standards of Parker Autoclave valves and fittings. Parker Autoclave Engineers medium pressure tubing is manufactured specifically for high pressure applications requiring both strength and corrosion resistance. The tubing is furnished in random lengths between 20 feet (6 meters) and 26.5 feet (8.0 meters). The average is 24 feet (7.3 meters). Medium Pressure Tubing is available in six sizes and a variety of materials. All Parker Autoclave Engineers manufactured tubing is line marked repeatedly along the full length with our name, country of origin, Heat number, PO number, tube dimensions (Nominal OD and ID), PAE Part Number, Manufacturing Specification, and Pressure Rating (MAWP @ Room Temp).

### Inspection and Testing:

Parker Autoclave Engineers' medium pressure tubing is inspected to assure freedom from seams, laps, fissures or other flaws, as well as carburization or intergranular carbide precipitation. The outside and inside diameters of the tubing are subject to special inspection and are controlled within close tolerances to assure proper fit. Sample pieces of tube for each lot are tested to confirm mechanical properties. Hydrostatic testing is also performed on a statistical basis and is conducted at the working pressure of the tube. Parker Autoclave will perform 100% hydrostatic testing at additional cost if desired.

### Special Material:

In addition to the most commonly requested tubing materials CW 316 SS, 2507 Super Duplex\*, and Inconel 625\* (specifications on next page), we have other options outlined in our Technical brochure. These include NACE/ISO 15156 capable materials for a variety of corrosive applications.

(See "Technical Brochure" for Pressure/Temperature effect on temperatures above ambient.)

**Note:** \* Trademark names, Please consult factory for stock availability.

### Tubing Tolerance:

Parker Autoclave Engineers tubing is made to specifications that exceed all others as part of a complete "system" of products that have your safety always in mind. The outside dimension of this tubing is intentionally "undersized" to match the requirements of the threading die used to put the connection thread on the tubing. See actual dimensions and tolerancing below:

| Nominal Tubing Size<br>inches (mm) | Tolerance/Outside Diameter<br>inches (mm) |
|------------------------------------|---|
| 1/4 (6.35)                         | .248/.243 (6.30/6.17)                     |
| 3/8 (9.53)                         | .370/.365 (9.40/9.27)                     |
| 9/16 (14.27)                       | .557/.552 (14.15/14.02)                   |
| 3/4 (19.05)                        | .745/.740 (18.92/18.80)                   |
| 1 (25.40)                          | .995/.990 (25.27/25.14)                   |
| 1-1/2 (38.10)                      | 1.495/1.490 (37.98/37.85)                 |

Note:  
Standard Tubing is manufactured in accordance with ASME B31.3 Chapter IX standards using UNS S31600/S31603, 316/316L Stainless Steel material, cold worked to Parker Autoclave proprietary standards.

Tubing outside diameter dimensions do not meet standard commercial tubing tolerances. Tubing outside dimensions are specifically chosen to meet tube threading die requirements.

Parker Autoclave Engineers components and tubing are designed as a "complete system" for safety and our fittings will not be compatible with standard "commercial" tubing.

## Tubeing Details: 316/316L, UNS S31600/S31603 Stainless Steel (Cold Worked)

| Catalog Number | Tube Material | Fits Connection Type | Tube Size inches (mm) |                 |                | Flow Area in <sup>2</sup> (mm <sup>2</sup> ) | Working Pressure psi (bar)*  |               |               |               |
|----------------|---------------|----------------------|-----------------------|-----------------|----------------|--|------------------------------|---------------|---------------|---------------|
|                |               |                      | Outside Diameter      | Inside Diameter | Wall Thickness |  | -423 to 100°F (-252 to 38°C) | 200°F (93°C)  | 400°F (204°C) | 600°F (316°C) |
| MS15-092       | 316SS         | SF250CX              | 1/4 (6.35)            | 0.109 (2.77)    | .070 (1.78)    | 0.009 (5.81)                                 | 20,000 (1379)                | 20,000 (1379) | 19,000 (1310) | 18,000 (1241) |
| MS15-093       | 316SS         | SF375CX              | 3/8 (9.53)            | 0.203 (6.16)    | .086 (2.18)    | 0.032 (20.66)                                | 20,000 (1379)                | 20,000 (1379) | 19,000 (1310) | 18,000 (1241) |
| MS15-097       | 316SS         | SF562CX              | 9/16 (14.29)          | 0.359 (9.12)    | .101 (2.57)    | .101 (65.16)                                 | 15,000 (1034)                | 15,000 (1034) | 14,200 (979)  | 13,500 (931)  |
| MS15-085       | 316SS         |                      |                       | 0.312 (7.92)    | .125 (3.18)    | .076 (49.03)                                 | 20,000 (1379)                | 20,000 (1379) | 19,000 (1310) | 18,000 (1241) |
| MS15-098       | 316SS         | SF750CX              | 3/4 (19.06)           | 0.516 (13.11)   | .117 (2.97)    | .209 (134.84)                                | 15,000 (1034)                | 15,000 (1034) | 14,200 (979)  | 13,500 (931)  |
| MS15-095       | 316SS         |                      |                       | 0.438 (11.13)   | .156 (3.96)    | 0.151 (97.42)                                | 20,000 (1379)                | 20,000 (1379) | 19,000 (1310) | 18,000 (1241) |
| MS15-099       | 316SS         | SF1000CX             | 1 (25.40)             | 0.688 (17.48)   | .156 (3.96)    | .371 (239.36)                                | 15,000 (1034)                | 15,000 (1034) | 14,200 (979)  | 13,500 (931)  |
| MS15-096       | 316SS         |                      |                       | 0.556 (14.27)   | .219 (6.66)    | 0.248 (160.00)                               | 20,000 (1379)                | 20,000 (1379) | 19,000 (1310) | 18,000 (1241) |
| 13041          | 316SS         | SF1500CX             | 1-1/2 (38.10)         | 0.937 (23.80)   | 0.281 (7.14)   | 0.689 (444.88)                               | 15,000 (1034)                | 15,000 (1034) | 14,200 (979)  | 13,500 (931)  |

## Tubeing Details: 2507 Super Duplex, UNS S32750 (Annealed - meets NACE/ISO 15156 & NORSOK M650, must use -S06 suffix for NACE conformance certificate)

| Catalog Number | Tube Material | Fits Connection Type | Tube Size inches (mm) |                 |                | Flow Area in <sup>2</sup> (mm <sup>2</sup> ) | Working Pressure psi (bar)*  |               |                |                 |
|----------------|---------------|----------------------|-----------------------|-----------------|----------------|--|------------------------------|---------------|----------------|-----------------|
|                |               |                      | Outside Diameter      | Inside Diameter | Wall Thickness |  | -50° to 100°F (-45° to 38°C) | 200°F (93°C)  | 400°F (204°C)  | 600°F (316°C)   |
| MS15-503       | 2507          | SF250CX              | 1/4 (6.35)            | 0.109 (2.77)    | .070 (1.78)    | 0.009 (5.81)                                 | 20,000 (1379)                | 17,500 (1207) | 15,200 (1048)  | 14,400 (993)    |
| MS15-504       | 2507          | SF375CX              | 3/8 (9.53)            | 0.203 (6.16)    | .086 (2.18)    | 0.032 (20.66)                                | 20,000 (1379)                | 17,500 (1207) | 15,200 (1048)  | 14,400 (993)    |
| MS15-500       | 2507          | SF562CX              | 9/16 (14.29)          | 0.359 (9.12)    | .101 (2.57)    | 0.101 (65.16)                                | 15,000 (1034)                | 13,200 (910)  | 11,400 (786.0) | 10,500 (724.05) |
| MS15-505       | 2507          |                      |                       | 0.312 (7.92)    | .125 (3.18)    | 0.076 (49.03)                                | 20,000 (1379)                | 17,500 (1207) | 15,200 (1048)  | 14,400 (993)    |
| MS15-501       | 2507          | SF750CX              | 3/4 (19.06)           | 0.516 (13.11)   | 0.017 (2.97)   | 0.209 (134.84)                               | 15,000 (1034)                | 13,200 (910)  | 11,400 (786.0) | 10,500 (724.05) |
| MS15-506       | 2507          |                      |                       | 0.438 (11.13)   | 0.156 (3.96)   | 0.151 (97.42)                                | 20,000 (1379)                | 17,500 (1207) | 15,200 (1048)  | 14,400 (993)    |
| MS15-502       | 2507          | SF1000CX             | 1 (25.40)             | 0.688 (17.48)   | 0.156 (3.96)   | 0.371 (239.36)                               | 15,000 (1034)                | 13,200 (910)  | 11,400 (786.0) | 10,500 (724.05) |
| MS15-507       | 2507          |                      |                       | 0.562 (14.27)   | 0.219 (5.56)   | 0.248 (160.00)                               | 20,000 (1379)                | 17,500 (1207) | 15,200 (1048)  | 14,400 (993)    |
| MS15-509       | 2507          | SF1500CX             | 1-1/2 (38.10)         | 0.937 (23.79)   | .281 (7.13)    | 0.689 (444.88)                               | 15,000 (1034)                | 13,200 (910)  | 11,400 (786.0) | 10,500 (724.05) |

## Tubeing Details: Inconel 625®, UNS N06625 (Annealed - meets NACE/ISO 15156, must use -S06 suffix for NACE conformance certificate)

| Catalog Number | Tube Material | Fits Connection Type | Tube Size inches (mm) |                 |                | Flow Area in <sup>2</sup> (mm <sup>2</sup> ) | Working Pressure psi (bar)*  |              |               |               |
|----------------|---------------|----------------------|-----------------------|-----------------|----------------|--|------------------------------|--------------|---------------|---------------|
|                |               |                      | Outside Diameter      | Inside Diameter | Wall Thickness |  | -423 to 100°F (-252 to 38°C) | 200°F (93°C) | 400°F (204°C) | 600°F (316°C) |
| 13234          | IN625         | SF250CX              | 1/4 (6.35)            | 0.109 (2.77)    | .070 (1.78)    | 0.009 (5.81)                                 | 15,000 (1034)                | 14,100 (972) | 13,600 (938)  | 12,800 (883)  |
| 13062          | IN625         | SF375CX              | 3/8 (9.53)            | 0.203 (6.16)    | .086 (2.18)    | 0.032 (20.66)                                | 15,000 (1034)                | 14,100 (972) | 13,600 (938)  | 12,800 (883)  |
| 13233          | IN625         | SF562CX              | 9/16 (14.29)          | 0.312 (7.92)    | .125 (3.18)    | 0.076 (49.03)                                | 15,000 (1034)                | 14,100 (972) | 13,600 (938)  | 12,800 (883)  |
| 13232          | IN625         | SF750CX              | 3/4 (19.06)           | 0.438 (11.13)   | 0.156 (3.96)   | 0.151 (97.42)                                | 15,000 (1034)                | 14,100 (972) | 13,600 (938)  | 12,800 (883)  |
| 13231          | IN625         | SF1000CX             | 1 (25.40)             | 0.562 (14.28)   | 0.219 (5.56)   | 0.248 (160.00)                               | 15,000 (1034)                | 14,100 (972) | 13,600 (938)  | 12,800 (883)  |

**Note:**

Caution should be exercised in proper selection of Medium Pressure Tubing based on actual operating conditions. Two series available with some sizes: 15,000 psi (1034 bar) and 20,000 psi (1379 bar).

\*Maximum pressure rating is based on the lowest rating of any component. Actual working pressure may be determined by tubing pressure rating, if lower.

See Technical Section for Temperature Ratings over 600°F (315°C)

All dimensions for reference only and subject to change. For prompt service, Parker Autoclave Engineers stocks select products. Consult your local representative.

# Coned-and-Threaded Nipples

Medium Pressure - Pressures to 20,000 psi (1379 bar)



For rapid system make-up, Parker Autoclave Engineers supplies pre-cut, coned-and-threaded nipples in various sizes and lengths for Parker Autoclave Engineers Medium Pressure valves and fittings.

## Special Lengths:

In addition to the standard lengths listed in the table below, nipples are available in any custom length up to total stick length. Consult factory.

## Material:

Catalog numbers in table refer to Type UNS S31600/ S31603, CW 316/316L Stainless steel. Optional materials available. When changing material selection, replace -316 with replacement material suffix (-2507 for 2507 Super Duplex, -IN625 for Inconel 625). Consult Technical Brochure for additional material options.

(See "Technical Brochure" for Pressure/Temperature effect on temperatures above ambient.)

## Nipple Details:

| Catalog Number (316 Stainless Steel)        |                      |               |                |               |                |               |                |               |                |
|---|----------------------|---------------|----------------|---------------|----------------|---------------|----------------|---------------|----------------|
| Tube Size inches (mm)                       | Fits Connection Type |               |                |               |                |               |                |               |                |
|   | SF250CX              | SF375CX       | SF562CX        | SF562CX       | SF750CX        | SF750CX       | SF1000CX       | SF1000CX      | SF1500CX       |
| Outside Diameter                            | 1/4 (6.35)           | 3/8 (9.53)    | 9/16 (14.29)   | 9/16 (14.29)  | 3/4 (19.05)    | 3/4 (19.05)   | 1 (25.40)      | 1 (25.40)     | 1-1/2 (38.10)  |
| Inside Diameter                             | .109 (2.77)          | .203 (5.16)   | .359 (9.12)    | .312 (7.92)   | .516 (13.11)   | .438 (11.13)  | .688 (17.48)   | .562 (14.27)  | .937 (23.79)   |
| Working Pressure at 100°F (38°C) psi (bar)* | 20,000 (1379)        | 20,000 (1379) | 15,000 (1034)  | 20,000 (1379) | 15,000 (1034)  | 20,000 (1379) | 15,000 (1034)  | 20,000 (1379) | 15,000 (1034)  |
| Nipple Length inches (mm)                   |                      |               |                |               |                |               |                |               |                |
| 2.75" (69.85)                               | CNX4402 -316         |               |                |               |                |               |                |               |                |
| 3.00" (76.20)                               | CNX4403 -316         | CNX6603 -316  |                |               |                |               |                |               |                |
| 4.00" (101.60)                              | CNX4404 -316         | CNX6604 -316  | CNLX9904 -316  | CNX9904 -316  | CNLX1204 -316  | CNX1204 -316  |                |               |                |
| 6.00" (152.40)                              | CNX4406 -316         | CNX6606 -316  | CNLX9906 -316  | CNX9906 -316  | CNLX1206 -316  | CNX1206 -316  | CNLX1606 -316  | CNX1606 -316  | CNLX2406 -316  |
| 8.00" (203.20)                              | CNX4408 -316         | CNX6608 -316  | CNLX9908 -316  | CNX9908 -316  | CNLX1208 -316  | CNX1208 -316  | CNLX1608 -316  | CNX1608 -316  | CNLX2408 -316  |
| 10.00" (254.00)                             | CNX44010 -316        | CNX66010 -316 | CNLX99010 -316 | CNX99010 -316 | CNLX12010 -316 | CNX12010 -316 | CNLX16010 -316 | CNX16010 -316 | CNLX24010 -316 |
| 12.00" (304.80)                             | CNX44012 -316        | CNX66012 -316 | CNLX99012 -316 | CNX99012 -316 | CNLX12012 -316 | CNX12012 -316 | CNLX16012 -316 | CNX16012 -316 | CNLX24012 -316 |
| 14.00" (355.60)                             | CNX44014 -316        | CNX66014 -316 | CNLX99014 -316 | CNX99014 -316 | CNLX12014 -316 | CNX12014 -316 | CNLX16014 -316 | CNX16014 -316 | CNLX24014 -316 |
| 16.00" (406.40)                             | CNX44016 -316        | CNX66016 -316 | CNLX99016 -316 | CNX99016 -316 | CNLX12016 -316 | CNX12016 -316 | CNLX16016 -316 | CNX16016 -316 | CNLX24016 -316 |
| 18.00" (457.20)                             | CNX44018 -316        | CNX66018 -316 | CNLX99018 -316 | CNX99018 -316 | CNLX12018 -316 | CNX12018 -316 | CNLX16018 -316 | CNX16018 -316 | CNLX24018 -316 |
| 20.00" (508.00)                             | CNX44020 -316        | CNX66020 -316 | CNLX99020 -316 | CNX99020 -316 | CNLX12020 -316 | CNX12020 -316 | CNLX16020 -316 | CNX16020 -316 | CNLX24020 -316 |
| 22.00" (558.80)                             | CNX44022 -316        | CNX66022 -316 | CNLX99022 -316 | CNX99022 -316 | CNLX12022 -316 | CNX12022 -316 | CNLX16022 -316 | CNX16022 -316 | CNLX24022 -316 |
| 24.00" (609.60)                             | CNX44024 -316        | CNX66024 -316 | CNLX99024 -316 | CNX99024 -316 | CNLX12024 -316 | CNX12024 -316 | CNLX16024 -316 | CNX16024 -316 | CNLX24024 -316 |

### Notes:

Caution should be exercised when selecting medium pressure nipples since two series are available: 15,000 psi (1034 bar) and 20,000 psi (1379 bar)

See medium pressure tubing section for pressures at various temperatures.

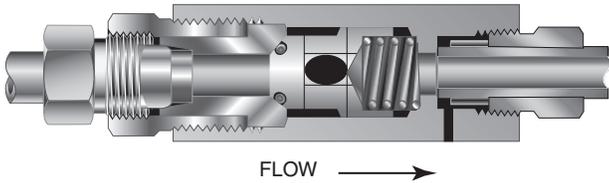
\*Maximum pressure rating is based on the lowest rating of any component. Actual working pressure may be determined by tubing pressure rating, if lower.

All dimensions for reference only and subject to change.

For Connection Torque requirements please see "Tools and Installation" brochure.

# Check Valves

**Medium Pressure** - Pressures to 20,000 psi (1379 bar)



## CX0 Series O-Ring Check Valve

Ordering part numbers can be found on page 12

Provide unidirectional flow and tight shut-off for liquids and gases with high reliability. When differential drops below cracking pressure\*, valve shuts off. **(Not for use as relief valve.)**

### Cracking Pressure:

20 psi (1.38 bar)  $\pm 30\%$ . Springs for higher cracking pressures up to 100 psi available on special order for O-ring style check valves only.

### Temperature Range/O-ring Options:

Viton (FKM) O-ring (std.): 0° to 400°F (-18° to 204°C)

Buna-N O-ring (-BO suffix): -20° to 250°F (-29° to 121°C)

FFKM O-ring (-KO suffix): 0° to 500°F \*(-18° to 260°C)

PTFE O-ring (-TO suffix): -100° to 400°F (-73° to 204°C)

PTFE O-ring with Low Temp Spring (-LTTO suffix): to -423°F (-252°C)

(See "Technical Brochure" for Pressure/Temperature effect on temperatures above ambient.)

### Installation:

Vertical or Horizontal as required. Flow Direction arrow on valve body

**CAUTION:** While testing has shown O-Rings to provide satisfactory service life, both cyclic and shelf life may vary widely with differing service conditions, properties of reactants, pressure and temperature cycling and age of the O-ring. FREQUENT INSPECTIONS SHOULD BE MADE to detect any deterioration, and O-rings replaced as required.

**NOTE:** For optional material see Technical Brochure. Special material check valves are normally supplied with four flats in place of standard hex.

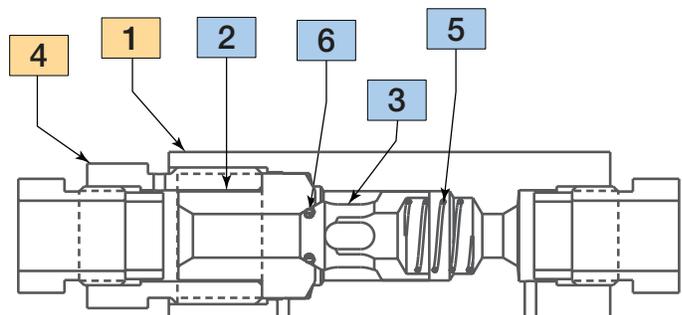
## Material of Construction:

| Item # | Description      | Material    |
|--------|------------------|-------------|
| 1      | Check Valve Body | 316 SS      |
| 2      | Cover            | 316 SS      |
| 3      | Poppet           | 316 SS      |
| 4      | Gland Nut        | 316 SS      |
| 5      | Spring           | 302 SS      |
| 6      | O-Ring           | 90 Duro FKM |

Typical spare parts found in Repair Kits

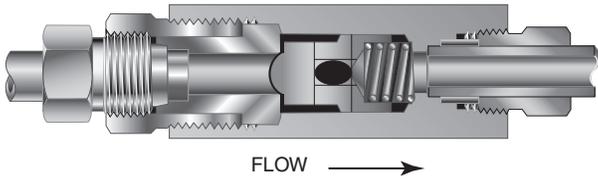
### Basic O-ring Check Valve Repair Kits:

Check Valves are easily repaired. Add "R" to front of valve catalog number for proper repair kit (example: RCX09900) See "Cover Torque" on page 12 for re-assembly. Include any catalog number suffix marked on original part when ordering repair kit.



# Ball Check Valves

**Medium Pressure** - Pressures to 20,000 psi (1379 bar)



## CXB Series Ball Check Valve

Ordering part numbers can be found on page 12

Prevent reverse flow **where leak-tight shut-off is not mandatory**. When differential drops below cracking pressure, valve closes. With all-metal components, valve can be used up to 800°F (425°C). See Technical Information section for connection temperature limitations. **(Not for use as relief valve.)**

**Ball and poppet are an integral design** to assure positive, in-line seating without “chatter”. Poppet is designed for axial flow with minimum pressure drop.

### Cracking Pressure:

20 psi (1.38 bar) +/- 30% No optional cracking pressures available.

### Temperature Range:

With All-Metal components, valve can be used to 800°F (425°C). Minimum standard operating temperature is -110°F (-79°C). For Low Temperature operation to -423°F (-252°C) use suffix “-LT” (Low Temp Spring)

(See “Technical Brochure” for Pressure/Temperature effect on temperatures above ambient.)

### Installation:

Vertical or Horizontal as required. Flow Direction arrow on valve body

**NOTE:** For optional material see Technical Brochure. Special material check valves are normally supplied with four flats in place of standard hex.

## Material of Construction:

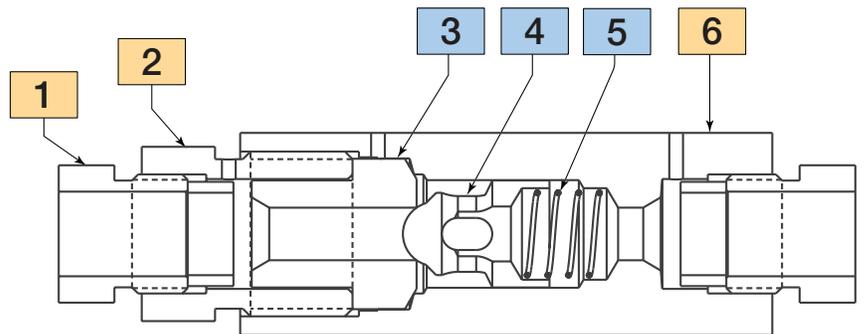
| Item # | Description      | Material |
|--------|------------------|----------|
| 1      | Gland            | 316 SS   |
| 2      | Gland Nut        | 316 SS   |
| 3      | Cover            | 316 SS   |
| 4      | Poppet           | 316 SS   |
| 5      | Spring           | 302 SS   |
| 6      | Check Valve Body | 316 SS   |

Typical spare parts found in Repair Kits

### Basic Ball Check Valve Repair Kits:

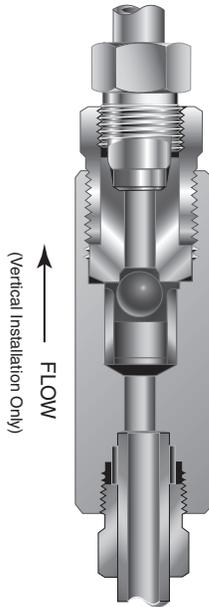
Check Valves are easily repaired. Add “R” to front of valve catalog number for proper repair kit (example: RCXB9900) See “Cover Torque” on page 12 for re-assembly.

Include any catalog number suffix marked on original part when ordering repair kit.



# Excess Flow Valves

Medium Pressure - Pressures to 20,000 psi (1379 bar)



## CXK Series Ball Type Excess Flow Valves (Surge Check)

Ordering part numbers can be found on page 12

Protects pressure gauges and pressure instrumentation from sudden surges in flow or venting in the event of line failure.

**Vertical Installation:** Since this type of check valve employs a non-spring loaded ball, valve **MUST** be installed in **VERTICAL** position with arrow on valve body pointing **UP**. (cover gland up).

**Resetting Valve:** Equalize the pressure across the ball. The ball will drop and reset automatically. Note: when in checked position, a small flow is permitted through the valve. See dimension chart on next page for checked flow rates).

### Temperature Range:

With All-Metal components, Excess Flow Valve can be used from -423° to 800°F (-252° to 425°C).

(See “Technical Brochure” for Pressure/Temperature effect on temperatures above ambient.)

**NOTE:** For optional material see Needle Valve Options section. Special material check valves may be supplied with four flats in place of standard hex.

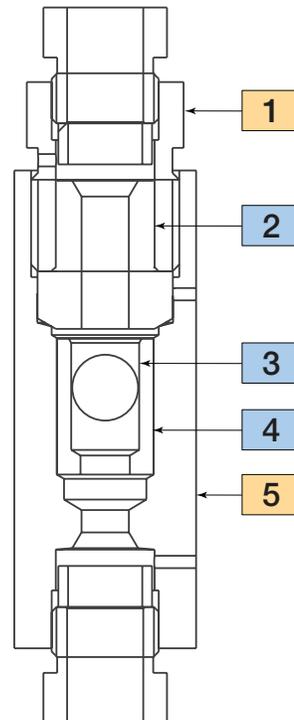
## Material of Construction:

| Item # | Description         | Material |
|--------|---------------------|----------|
| 1      | Gland Nut           | 316 SS   |
| 2      | Cover               | 316 SS   |
| 3      | Ball, 1/2" Diameter | 302 SS   |
| 4      | Sleeve              | 316 SS   |
| 5      | Check Valve Body    | 316 SS   |

Typical spare parts found in Repair Kits

### Excess Flow Valve Repair Kits

Excess Flow Valves are easily repaired. Add “R” to front of valve catalog number for proper repair kit (example: RCK9902) See “Cover Torque” on page 12 for re-assembly. Include any catalog number suffix marked on original part when ordering repair kit.



## O-Ring Check Valves

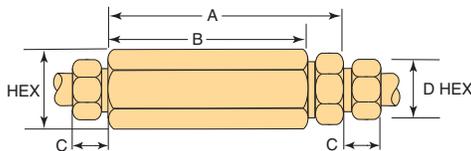
| Catalog Number | Fits Connection Type | Pressure Rating psi (bar)* | Orifice inches (mm) | Rated Cv | Cover Torque ft.lb (Nm) | Dimensions - inches (mm) |               |              |            |                |
|----------------|----------------------|----------------------------|---------------------|----------|-------------------------|--------------------------|---------------|--------------|------------|----------------|
|                |                      |                            |                     |          |                         | A                        | B             | C            | D Typical  | Hex            |
| CXO4400        | SF250CX (1/4" MP)    | 20,000 (1379)              | .125 (3.18)         | .28      | 40 (54)                 | 2.94 (74.68)             | 2.50 (63.50)  | 0.38 (9.53)  | 0.50 (13)  | 0.81 (20.57)   |
| CXO6600        | SF375CX (3/8" MP)    | 20,000 (1379)              | .218 (5.54)         | .84      | 65 (88)                 | 3.12 (79.25)             | 2.62 (66.55)  | 0.47 (11.94) | 0.62 (16)  | 1.00 (25.40)   |
| CXO9900        | SF562CX (9/16" MP)   | 20,000 (1379)              | .359 (9.12)         | 2.30     | 140 (190)               | 4.18 (106.17)            | 3.50 (88.90)  | 0.53 (13.46) | 0.94 (24)  | 1.38 (35.05)   |
| CXO12          | SF750CX (3/4" MP)    | 20,000 (1379)              | .516 (13.11)        | 4.70     | 230 (312)               | 5.50 (139.70)            | 4.75 (120.65) | 0.62 (15.75) | 1.19 (330) | 1.75 (44.45)   |
| CXO16          | SF1000CX (1" MP)     | 20,000 (1379)              | .688 (17.48)        | 7.40     | 700 (950)               | 6.63 (168.40)            | 5.75 (146.05) | 0.72 (18.29) | 1.38 (35)  | 1.88++ (47.75) |
| CXO24          | SF1500CX (1-1/2" MP) | 15,000 (1034)              | .938 (23.80)        | 14.00    | 1500 (2033)             | 9.01 (228.85)            | 7.25 (184.15) | 1.12 (28.45) | 1.88 (48)  | 3.00++ (76.20) |

## Ball Check Valves

|         |                      |               |              |       |             |               |               |              |            |                |
|---------|----------------------|---------------|--------------|-------|-------------|---------------|---------------|--------------|------------|----------------|
| CXB4400 | SF250CX (1/4" MP)    | 20,000 (1379) | .125 (3.18)  | .28   | 40 (54)     | 2.94 (74.68)  | 2.50 (63.50)  | 0.38 (9.53)  | 0.50 (13)  | 0.81 (20.57)   |
| CXB6600 | SF375CX (3/8" MP)    | 20,000 (1379) | .218 (5.54)  | .84   | 65 (88)     | 3.12 (79.25)  | 2.62 (66.55)  | 0.47 (11.94) | 0.62 (16)  | 1.00 (25.40)   |
| CXB9900 | SF562CX (9/16" MP)   | 20,000 (1379) | .359 (9.12)  | 2.30  | 140 (190)   | 4.18 (106.17) | 3.50 (88.90)  | 0.53 (13.46) | 0.94 (24)  | 1.38 (35.05)   |
| CXB12   | SF750CX (3/4" MP)    | 20,000 (1379) | .516 (13.11) | 4.70  | 230 (312)   | 5.50 (139.70) | 4.75 (120.65) | 0.62 (15.75) | 1.19 (330) | 1.75 (44.45)   |
| CXB16   | SF1000CX (1" MP)     | 20,000 (1379) | .688 (17.48) | 7.40  | 700 (950)   | 6.63 (168.40) | 5.75 (146.05) | 0.72 (18.29) | 1.38 (35)  | 1.88++ (47.75) |
| CXB24   | SF1500CX (1-1/2" MP) | 15,000 (1034) | .938 (23.80) | 14.00 | 1500 (2033) | 9.01 (228.85) | 7.25 (184.15) | 1.12 (28.45) | 1.88 (48)  | 3.00++ (76.20) |

## Ball Type Excess Flow Valves

|         |                    |               |              |       |           |               |               |              |            |                |
|---------|--------------------|---------------|--------------|-------|-----------|---------------|---------------|--------------|------------|----------------|
| CXK4402 | SF250CX (1/4" MP)  | 20,000 (1379) | .125 (3.18)  | .037+ | 40 (54)   | 2.94 (74.68)  | 2.50 (63.50)  | 0.38 (9.53)  | 0.50 (13)  | 0.81 (20.57)   |
| CXK6602 | SF375CX (3/8" MP)  | 20,000 (1379) | .218 (5.54)  | .066+ | 65 (88)   | 3.12 (79.25)  | 2.62 (66.55)  | 0.47 (11.94) | 0.62 (16)  | 1.00 (25.40)   |
| CXK9902 | SF562CX (9/16" MP) | 20,000 (1379) | .359 (9.12)  | .212+ | 140 (190) | 4.18 (106.17) | 3.50 (88.90)  | 0.53 (13.46) | 0.94 (24)  | 1.38 (35.05)   |
| CXK1202 | SF750CX (3/4" MP)  | 20,000 (1379) | .516 (13.11) | .368+ | 230 (312) | 5.12 (130.05) | 4.38 (111.25) | 0.62 (15.75) | 1.19 (330) | 1.75 (44.45)   |
| CXK1602 | SF1000CX (1" MP)   | 20,000 (1379) | .688 (17.48) | .864+ | 700 (950) | 6.50 (165.10) | 5.62 (142.75) | 0.72 (18.29) | 1.38 (35)  | 1.88++ (47.75) |



### Check and Excess Flow Valve Dimensions

**NOTE:** For optional material see Technical Brochure. Special material check valves are normally supplied with four flats in place of standard hex.

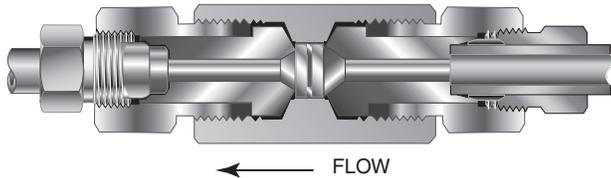
#### Note:

+ Check Flow - water, GPM  
 ++ Distance across flats

\* Maximum pressure rating is based on the lowest rating of any component. Actual working pressure may be determined by tubing pressure rating, if lower. All dimensions for reference only and subject to change. For prompt service, Parker Autoclave stocks select products. Consult your local representative. To change material from standard 316SS, add material suffix (see Technical brochure for pressure reduction) after part number above. Please note: Only "wetted" material is changed, not collars and gland nuts. If needed, use additional suffix **-AP** (All Parts).

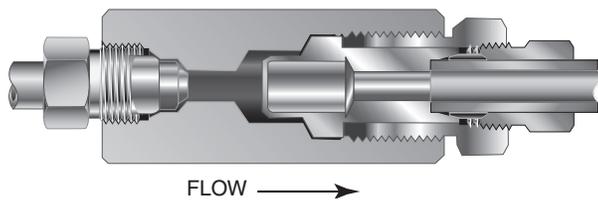
# Line Filters

**Medium Pressure** - Pressures to 20,000 psi (1379 bar)



## CLFX Series Dual Disc Line Filters

**NOTE:** Ordering Part Number can be found on Page 14



## CXF Series Cup Type Line Filters

**NOTE:** Ordering Part Number can be found on Page 14

Dual-Disc Line Filters are utilized in numerous industrial, chemical processing, aerospace, nuclear and other applications. With the dual-disc design, large contaminant particles are trapped by the upstream filter element before they can reach and clog the smaller micron-size downstream element. Filter elements can be easily replaced.

**Materials:** Body, Cover, Gland Nut: CW 316 Stainless Steel.

**Filter Element:** 316L Stainless Steel, Sintered Disc Type. Downstream/upstream micron size 35/65 is standard. 5/10 or 10/35 also available when specified. Other element combinations available on special order.

High Flow Cup-Type Line Filters are recommended in medium pressure systems requiring both high flow rates and maximum filter surface area. Widely used in the industrial and chemical processing fields, the cup design offers as much as six times the effective filter area as compared to disc-type units. In addition, the filter elements can be quickly and easily replaced.

**Materials:** Body, Cover, Gland Nut: CW 316 Stainless Steel.

**Filter Element:** 316L Stainless Steel, Sintered Cup Type. Standard elements available in choice of 5, 35 or 65 micron sizes.

**Note:** Filter ratings are nominal.

**Temperature Range:** Both Models:

Oxidizing Fluids: 750°F (400°C) maximum

Non-Oxidizing Fluids: 900°F (480°C) -423°F (-252°C) minimum

(See "Technical Brochure" for Pressure/Temperature effect on temperatures above ambient.)

**Spare Parts:** Filter Elements are only replaceable part with either filter type. See chart on page 14 for Filter Element part numbers.

NOTE 1: All filters furnished complete with connection components unless otherwise specified. All dimensions for reference only and subject to change. Limited special material options are available, consult factory for assistance.

NOTE 2: Parker Autoclave Engineers disc and cup type filters are designed to filter small amounts of process particles. It is recommended that all fluids are thoroughly cleaned prior to entering the higher pressure system.

NOTE 3: Special material filters may be supplied with four flats in place of standard hex.

NOTE 4: Pressure differential not to exceed 1,000 psi (69 bar) in a flowing condition. This is indication to replace filter.

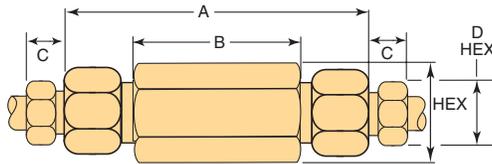
NOTE 5: Larger micron size filter element is installed on the upstream (inlet) side.

## Dual Disc Line Filters - Medium Pressure, 20,000 psi

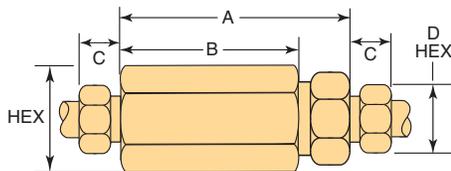
| Catalog Number | Connection Size & Type | Orifice inches (mm) | Micron Size** "um" | Replacement Filter P/N         | Cover Gland Torque | Effective Filter Area in <sup>2</sup> (mm <sup>2</sup> ) | Dimensions - inches (mm) |              |              |           |           |
|----------------|------------------------|---------------------|--------------------|--------------------------------|--------------------|--|--------------------------|--------------|--------------|-----------|-----------|
|                |                        |                     |                    |                                |                    |  | A                        | B            | C            | D Typical | Hex       |
| CLFX9900       | SF562CX (9/16" MP)     | .250 (6.35)         | 35/65              | 65um = P-0764<br>35um = P-0794 | 140 (190)          | .25 (161.29)   | 4.94 (126.48)            | 2.68 (68.07) | 0.53 (13.46) | 0.94 (24) | 1.38 (35) |
| CLFX9900-5/10  |                        |                     | 5/10               | 10um = P-1784<br>5um = P-1783  |                    |  |                          |              |              |           |           |
| CLFX9900-10/35 |                        |                     | 10/35              | 35um = P-0794<br>10um = P-1784 |                    |  |                          |              |              |           |           |

## Cup Type Line Filters - Medium Pressure, 20,000 psi

|          |                     |              |    |           |           |                |               |               |              |           |           |
|----------|---------------------|--------------|----|-----------|-----------|----------------|---------------|---------------|--------------|-----------|-----------|
| CXF4-5   | SF250CX (1/4" MP)   | .125 (3.18)  | 5  | 201A-2916 | 40 (55)   | .81 (522.57)   | 2.94 (74.68)  | 2.50 (63.60)  | 0.38 (9.63)  | 0.50 (13) | 0.81 (21) |
| CXF4-35  |                     |              | 35 | 203A-2916 |           |                |               |               |              |           |           |
| CXF4-65  |                     |              | 65 | 204A-2916 |           |                |               |               |              |           |           |
| CXF6-5   | SF375CX (3/8" MP)   | .218 (6.64)  | 5  | 201A-2916 | 65 (90)   | .81 (522.57)   | 3.12 (79.26)  | 2.60 (66.55)  | 0.47 (11.99) | 0.62 (16) | 1.00 (25) |
| CXF6-35  |                     |              | 35 | 203A-2916 |           |                |               |               |              |           |           |
| CXF6-65  |                     |              | 65 | 204A-2916 |           |                |               |               |              |           |           |
| CXF9-5   | SF562CX (9/16" MP)) | .359 (9.12)  | 5  | 205A-2916 | 140 (190) | 1.53 (987.09)  | 4.18 (106.17) | 3.50 (88.90)  | 0.53 (13.46) | 0.94 (24) | 1.38 (35) |
| CXF9-35  |                     |              | 35 | 207A-2916 |           |                |               |               |              |           |           |
| CXF9-65  |                     |              | 65 | 208A-2916 |           |                |               |               |              |           |           |
| CXF12-5  | SF750CX (3/4" MP)   | .516 (13.10) | 5  | 248A-2916 | 600 (810) | 2.65 (1709.67) | 5.50 (139.70) | 4.75 (120.66) | 0.62 (15.75) | 1.18 (38) | 2.12 (53) |
| CXF12-65 |                     |              | 65 | 250A-2916 |           |                |               |               |              |           |           |
| CXF16-5  | SF1000CX (1" MP)    | .688 (17.48) | 5  | 248A-2916 | 600 (810) | 5.00 (3225.80) | 6.62 (168.15) | 5.75 (146.05) | 0.72 (18.29) | 1.38 (35) | 2.12 (53) |
| CXF16-65 |                     |              | 65 | 250A-2916 |           |                |               |               |              |           |           |



**Dual Disc Line Filter Dimensions**



**Cup Type Line Filter Dimensions**

\* Maximum pressure rating is based on the lowest rating of any component including tubing used.

\*\* Other micron sizes available on special order. Consult Factory.

For optional materials, see Technical Brochure

All dimensions for reference only and subject to change.

For prompt service, Parker Autoclave Engineers stocks select products.

Consult your local representative.

To change material from standard 316SS, add material suffix (see Technical brochure for pressure reduction) after part number above. Please note: Only "wetted" material is changed, not collars and gland nuts. If needed, use additional suffix **-AP** (All Parts).

For Connection Torque requirements please see "Tools and Installation" brochure.

# Anti-Vibration Collet Gland Assembly

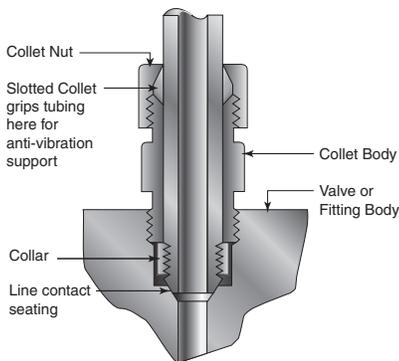
Medium Pressure - Pressures to 20,000 psi (1379 bar)



## Series KCBGLX (sizes to 1-1/2" (38.10 mm))

For extreme conditions of vibration and/or shock in tubing systems, such as an unsupported line near a compressor, coned-and-threaded connections are offered with the Parker Autoclave anti-vibration collet gland assembly. Originally patented in 1968 the collet gland assembly is designed to be completely interchangeable with standard Parker Autoclave Engineers Medium Pressure gland connections, the collet gland assembly provides equally effective pressure handling capability.

In standard connection systems, the bending stresses on the threaded area of the tubing imposed by excessive vibration or movement may cause premature fatigue failure of the tubing at the back of the thread. By moving the stress concentration back to the unthreaded part of the tubing and providing a wedge-type gripping action, the Parker Autoclave Engineers anti-vibration collet gland assembly strengthens the entire structure while preventing rotation. With stress concentration reduced and overall stress level maintained well below the endurance limit of the material, the result is virtually unlimited vibrational fatigue life.



Series KCBGLX

A less complex and more economical design than other vibration-resistant connections, the collet gland assembly utilizes the same coned-and-threaded features of Parker Autoclave Engineers medium pressure connections. Series KCBGLX extends the gland nut to provide room for the tapered slotted collet. The design provides a slight difference in angles between the collet and the corresponding taper of the gland nut. As the nut is tightened, it acts to wedge the tapered end of the collet into a gripping engagement with the tubing.

## Material:

316 SS with bonded dry film molybdenum disulfide to help prevent galling. Additional thread lubricant not needed.

### Note:

- 1) To order valve and fitting components with anti-vibration assemblies add **-K** to catalog numbers.
- 2) Special material assemblies are normally supplied with four flats in place of standard hex.
- 3) See Tools and Installation Catalog for Installation Instructions including Torque Specifications.

# Anti-Vibration Collet Gland Assembly

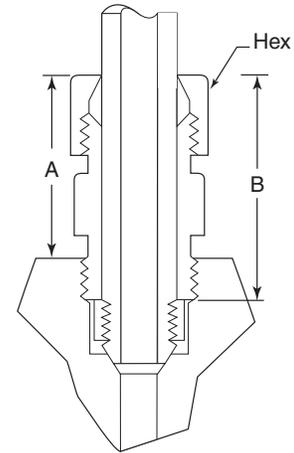
Medium Pressure - Pressures to 20,000 psi (1379 bar)

## Anti-Vibration Collet Gland Assembly Details:

| Complete Assembly Catalog Number | Part              | Nominal Tubing Size Inches (mm) | Dimensions: Inches (mm) |                 |                |          |
|----------------------------------|-------------------|---------------------------------|-------------------------|-----------------|----------------|----------|
|                                  |                   |                                 | A                       | B               | Collet Nut Hex | Body Hex |
| KCBGLX40-316MC                   | Complete Assembly | 1/4"                            | 0.94<br>(23.88)         | 1.19<br>(30.23) | 5/8"           | 1/2"     |
| KCBGLX60-316MC                   | Complete Assembly | 3/8"                            | 1.19<br>(30.23)         | 1.50<br>(38.10) | 13/16"         | 5/8"     |
| KCBGLX90-316MC                   | Complete Assembly | 9/16"                           | 1.41<br>(35.81)         | 1.78<br>(45.21) | 15/16"         | 15/16"   |
| KCBGLX120-316MC                  | Complete Assembly | 3/4"                            | 1.59<br>(40.37)         | 2.00<br>(50.80) | 1-3/8"         | 1-3/16"  |
| KCBGLX160-316MC                  | Complete Assembly | 1"                              | 1.69<br>(42.93)         | 2.38<br>(60.45) | 1-1/2"         | 1-3/8"   |
| KCBGLX240-316MC                  | Complete Assembly | 1-1/2"                          | 2.75<br>(69.85)         | 3.63<br>(92.20) | 2-1/4"         | 1-7/8"   |

All dimensions for reference only and subject to change.  
For prompt service, Parker Autoclave Engineers stocks select products. Consult your local representative.

Antivibration Gland assemblies made with any optional material will be coated with dry film molybdenum disulfide to help prevent galling. See Tools and Installation brochure for reduced torque ratings.



**Series KCBGLX**  
20,000 psi (1379 bar)  
(when used in PAE fittings or valves)

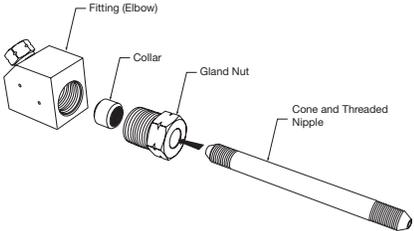
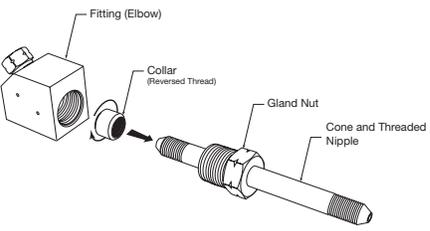
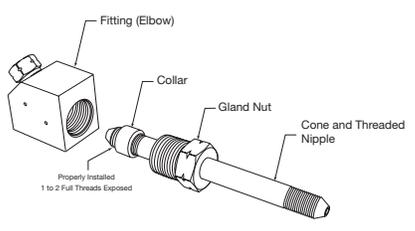
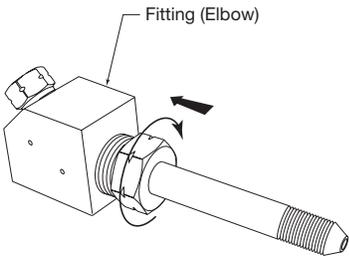
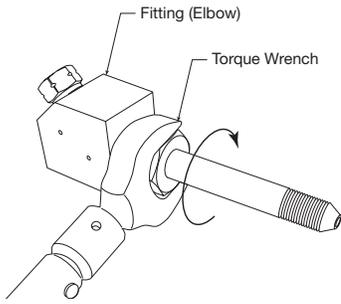
Standard Parker Autoclave Engineers collar not included in Antivibration Gland Assembly if ordered separately.

Always use back-up wrench on collet body when tightening collet nut to prevent over-torquing connection.

# Assembly Instructions

Medium Pressure Fittings - Pressures to 20,000 psi (1379 bar)

## Medium Pressure Connection: Step by Step Assembly Instructions

| Step 1  | Step 2  | Step 3   |              |                             |         |         |         |         |                |         |                |         |               |          |               |          |             |           |             |           |           |           |
|---|---|--|--------------|-----------------------------|---------|---------|---------|---------|----------------|---------|----------------|---------|---------------|----------|---------------|----------|-------------|-----------|-------------|-----------|-----------|-----------|
|    |   |   |              |                             |         |         |         |         |                |         |                |         |               |          |               |          |             |           |             |           |           |           |
| <p>Insert Coned and Threaded Nipple through Gland<br/>(Typical Elbow Fitting Assembly consisting of Fitting Body, Collar, Gland, and Coned and Threaded Nipple or Tube End.)</p>                                  | <p>Thread Collar turning (Reverse Threaded to prevent rotation during torque process) onto Coned and Threaded Nipple end.</p>   | <p>For proper Collar placement, thread Collar onto Nipple leaving 1-1/2 to 2 full threads exposed on Fitting side of Collar. Lubricate Gland Threads and Collar Contact surface with anti-seize compound and tube tip with process compatible lubricant (do not use metal-flake type on tube or adapter tip)</p>   |              |                             |         |         |         |         |                |         |                |         |               |          |               |          |             |           |             |           |           |           |
| Step 4  | Step 5  | Medium Pressure Gland Torque   |              |                             |         |         |         |         |                |         |                |         |               |          |               |          |             |           |             |           |           |           |
|   |    | <p>For 316/316L SS, 2507 Super Duplex Tubing &amp; Adapters</p> <table border="1" data-bbox="1084 1014 1490 1381"> <thead> <tr> <th>Fitting Size</th> <th>Required Torque ft-lb (N.m)</th> </tr> </thead> <tbody> <tr> <td>1/4" MP</td> <td>20 (27)</td> </tr> <tr> <td>3/8" MP</td> <td>30 (41)</td> </tr> <tr> <td>9/16" MP-15Ksi</td> <td>55 (75)</td> </tr> <tr> <td>9/16" MP-20Ksi</td> <td>55 (75)</td> </tr> <tr> <td>3/4" MP-15Ksi</td> <td>75 (102)</td> </tr> <tr> <td>3/4" MP-20Ksi</td> <td>90 (122)</td> </tr> <tr> <td>1" MP-15Ksi</td> <td>135 (187)</td> </tr> <tr> <td>1" MP-20Ksi</td> <td>135 (187)</td> </tr> <tr> <td>1-1/2" MP</td> <td>200 (272)</td> </tr> </tbody> </table> <p>Torque for optional materials and pressures lower than maximum (above)</p> | Fitting Size | Required Torque ft-lb (N.m) | 1/4" MP | 20 (27) | 3/8" MP | 30 (41) | 9/16" MP-15Ksi | 55 (75) | 9/16" MP-20Ksi | 55 (75) | 3/4" MP-15Ksi | 75 (102) | 3/4" MP-20Ksi | 90 (122) | 1" MP-15Ksi | 135 (187) | 1" MP-20Ksi | 135 (187) | 1-1/2" MP | 200 (272) |
| Fitting Size  | Required Torque ft-lb (N.m)   |  |              |                             |         |         |         |         |                |         |                |         |               |          |               |          |             |           |             |           |           |           |
| 1/4" MP   | 20 (27)   |  |              |                             |         |         |         |         |                |         |                |         |               |          |               |          |             |           |             |           |           |           |
| 3/8" MP   | 30 (41)   |  |              |                             |         |         |         |         |                |         |                |         |               |          |               |          |             |           |             |           |           |           |
| 9/16" MP-15Ksi  | 55 (75)   |  |              |                             |         |         |         |         |                |         |                |         |               |          |               |          |             |           |             |           |           |           |
| 9/16" MP-20Ksi  | 55 (75)   |  |              |                             |         |         |         |         |                |         |                |         |               |          |               |          |             |           |             |           |           |           |
| 3/4" MP-15Ksi   | 75 (102)  |  |              |                             |         |         |         |         |                |         |                |         |               |          |               |          |             |           |             |           |           |           |
| 3/4" MP-20Ksi   | 90 (122)  |  |              |                             |         |         |         |         |                |         |                |         |               |          |               |          |             |           |             |           |           |           |
| 1" MP-15Ksi   | 135 (187)   |  |              |                             |         |         |         |         |                |         |                |         |               |          |               |          |             |           |             |           |           |           |
| 1" MP-20Ksi   | 135 (187)   |  |              |                             |         |         |         |         |                |         |                |         |               |          |               |          |             |           |             |           |           |           |
| 1-1/2" MP   | 200 (272)   |  |              |                             |         |         |         |         |                |         |                |         |               |          |               |          |             |           |             |           |           |           |
| <p>Insert Tube/Gland assembly into Fitting body, turning clockwise approximately 4-5 threads (if unable to turn full distance by hand, look for misalignment issues with tubing and correct for proper seal).</p> | <p>Use Torque Wrench to properly set (see chart in next frame) Cone &amp; Thread Connections. (Available with wrench adapters in Tools and Installation brochure)</p> |  |              |                             |         |         |         |         |                |         |                |         |               |          |               |          |             |           |             |           |           |           |



# Parker's Motion & Control Technologies

At Parker, we're guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion and control technology need, Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker. For further information call 1-800-C-Parker.

| MARKET  | KEY MARKETS  | KEY PRODUCTS  |  |   |
|---|--|---|--|---|
|  <b>AEROSPACE</b>                | Aircraft Engines Commercial<br>Commerical Transports<br>Military Aircraft<br>Regional Transports   | Business and General Aviation<br>Land-Based Weapons Systems<br>Missiles and Launch Vehicles<br>Unmanned Aerial Vehicles | Flight Control Systems & Components<br>Fluid Conveyance Systems<br>Fluid Metering Delivery & Atomization<br>Devices<br>Fuel Systems & Components                                   | Hydraulic Systems & Components<br>Inert Nitrogen Generating Systems<br>Pneumatic Systems & Components<br>Wheels & Brakes  |
|  <b>CLIMATE CONTROL</b>          | Agriculture<br>Food, Beverage and Dairy<br>Precision Cooling<br>Transportation   | Air Conditioning<br>Life Sciences & Medical<br>Processing   | Co2 Controls<br>Electronic Controllers<br>Filter Driers<br>Hand Shut-Off Valves<br>Hose & Fittings   | Pressure Regulating Valves<br>Refrigerant Distributors<br>Safety Relief Valves<br>Solenoid Valves<br>Thermostatic Expansion Valves  |
|  <b>ELECTRO-MECHANICAL</b>       | Aerospace<br>Life Science & Medical<br>Packaging Machinery<br>Plastics Machinery & Converting<br>Semiconductor & Electronics<br>Factory Automation | Machine Tools<br>Paper Machinery<br>Primary Metals<br>Textile<br>Wire & Cable   | AC/DC Drives & Systems<br>Electric Actuators, Gantry Robots & Slides<br>Electrohydrostatic Actuation Systems<br>Electromechanical Actuation Systems<br>Human Machine Interface     | Linear Motors<br>Stepper Motors, Servo Motors<br>Drives & Controls<br>Structural Extrusions   |
|  <b>FILTRATION</b>               | Food & Beverage<br>Life Sciences<br>Mobile Equipment<br>Power Generation<br>Transportation   | Industrial Machinery<br>Marine<br>Oil & Gas<br>Process  | Analytical Gas Generators<br>Compressed Air & Gas Filters<br>Condition Monitoring<br>Engine Air, Fuel & Oil Filtration & Systems   | Hydraulic, Lubrication & Coolant Filters<br>Process, Chemical, Water<br>Microfiltration Filters<br>Nitrogen, Hydrogen & Zero Air Generators                                       |
|  <b>FLUID and GAS HANDLING</b> | Aerospace<br>Agriculture<br>Bulk Chemical Handling<br>Construction Machinery<br>Food & Beverage<br>Fuel & Gas Delivery                             | Industrial Machinery<br>Mobile<br>Oil & Gas<br>Transportation<br>Welding  | Brass Fittings & Valves<br>Diagnostic Equipment<br>Fluid Conveyance Systems<br>Industrial Hose   | PTFE & PFA Hose, Tubing & Plastic Fittings<br>Rubber & Thermoplastic Hose & Couplings<br>Tube Fittings & Adapters<br>Quick Disconnects  |
|  <b>HYDRAULICS</b>             | Aerospace<br>Aerial lift<br>Agriculture<br>Construction Machinery<br>Forestry  | Industrial Machinery<br>Mining<br>Oil & Gas<br>Power Generation & Energy<br>Truck Hydraulics                            | Diagnostic Equipment<br>Hydraulic Cylinders & Accumulators<br>Hydraulic Motors & Pumps<br>Hydraulic Systems<br>Hydraulic Valves & Controls   | Power Take-Offs<br>Rubber & Thermoplastic Hose & Couplings<br>Tube Fittings & Adapters<br>Quick Disconnects   |
|  <b>PNEUMATICS</b>             | Aerospace<br>Conveyor & Material Handling<br>Factory Automation<br>Life Science & Medical  | Machine Tools<br>Packaging Machinery<br>Transportation & Automotive   | Air Preparation<br>Brass Fittings & Valves<br>Manifolds<br>Pneumatic Accessories<br>Pneumatic Actuators & Grippers<br>Pneumatic Valves & Controls                                  | Quick Disconnects<br>Rotary Actuators<br>Rubber & Thermoplastic Hose & Couplings<br>Structural Extrusions<br>Thermoplastic Tubing & Fittings<br>Vacuum Generators, Cups & Sensors |
|  <b>PROCESS CONTROL</b>        | Chemical & Refining<br>Food, Beverage & Dairy<br>Medical & Dental  | Microelectronics<br>Oil & Gas<br>Power Generation   | Analytical Sample Conditioning<br>Products & Systems<br>Fluoropolymer Chemical Delivery Fittings,<br>Valves & Pumps<br>High Purity Gas Delivery Fittings, &<br>Valves & Regulators | Instrumentation Fittings, Valves<br>Regulators<br>Medium Pressure Fittings & Valves<br>Process Control Manifolds  |
|  <b>SEALING and SHIELDING</b>  | Aerospace<br>Chemical Processing<br>Consumer<br>Energy, Oil & Gas<br>Fluid Power<br>General Industrial   | Information Technology<br>Life Sciences<br>Military<br>Semiconductor<br>Transportation                                  | Dynamic Seals<br>Elastomeric O-Rings<br>Emi Shielding<br>Extruded & Precision-Cut, Fabricated<br>Elastomeric Seals   | Homogeneous & Inserted<br>Elastomeric Shapes<br>High Temperature Metal Seals<br>Metal & Plastic Retained Composite Seals<br>Thermal Management                                    |

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