

# VALVCON®

## LCR-SERIES ELECTRIC

## VALVE ACTUATORS

### FEATURES

Metso's *Valvcon* LCR-Series electric actuator is a proven performer for on/off (open/close) valve and damper control. Combining low cost with an extremely high cycle life, the LCR-Series actuators are a truly cost-effective, reliable solution to your simple valve actuation needs.

Easy to install, with no ongoing maintenance required, LCR-Series actuators are ideally suited for OEM applications. They are designed to supply years of trouble-free actuation.

### Efficient, Consistent Performance

A powerful split phase reversing AC motor drives the LCR to produce breakaway torque from 150 to 600 in-lbs. DC motors are also available.

The design of the *Valvcon* LCR actuator makes it one of the most cost-effective units on the market today. And because Metso's *Valvcon* electric actuators are reliable and inherently low maintenance units (compared with pneumatic alternatives), you'll realize long-term efficiencies beyond the initial low price.

All LCR-Series actuators include a visual position indicator and a holding brake to prevent back driving in butterfly valve, damper and resilient-seated ball valve applications.

### Strength in Design and Engineering

Inside the LCR actuator you'll find a terminal strip with 12 wiring locations. The simplicity of design provides greater accessibility and actually makes wiring installation easier. The hardened steel spur gear drive train is remarkably efficient, resulting in consistent performance and long life in on/off applications. The manual override is declutchable for positive override ability. And an absolute position indicator is located on the shaft for easy reading.

The LCR cover is manufactured from an extremely strong PVC composite material that is resistant to damage and ultraviolet radiation. The enclosure is weatherproof and features a standard ISO-5211 mounting configuration. The low-profile design and direct drive male output make the LCR perfect for applications within limited space environments. Metso also provides a full two year warranty on all mechanical components.



### The Future of Valve Actuation

Find out why Metso is looking toward the future by setting new performance standards in the electric valve actuator industry. Metso would like to become a part of your future. For more details, contact your representative.

### LCR OPTIONS

#### Order Code H – Tropical Heater/Thermostat

The tropical heater and thermostat option is a chassis-mount resistance heater which contacts the motor support plate. It is wired into the existing 12-position terminal block and is recommended in humid environments and those that experience wide temperature swings in order to evaporate any condensation. The thermostat is pre-set to activate at 90°F, (33°C) and deactivate at 110°F, (44°C). The heaters draw approximately 15 watts at all voltages.

#### Order Code L – Female Output

LCR-Series actuators with the L option are equipped with a 14mm female square output drive instead of the standard male square output drive. The female drive option allows for direct mounting to some valves (see dimensions for further information).

## Order Code S2 – Auxiliary Limit Switches

Two extra switches may be added to LCR-Series actuators to provide dry contacts; they are fully adjustable to trip at any position. The switches are often used for position indication or to interlock other devices (such as in sequencing operations). The switches are single pole, double throw switches rated for 1/2 HP, 11 amps @250VAC, CSA certified. Auxiliary switch kit P/N 9000LR is universal to all LCR-Series.

## Order Code T – Heater/Thermostat

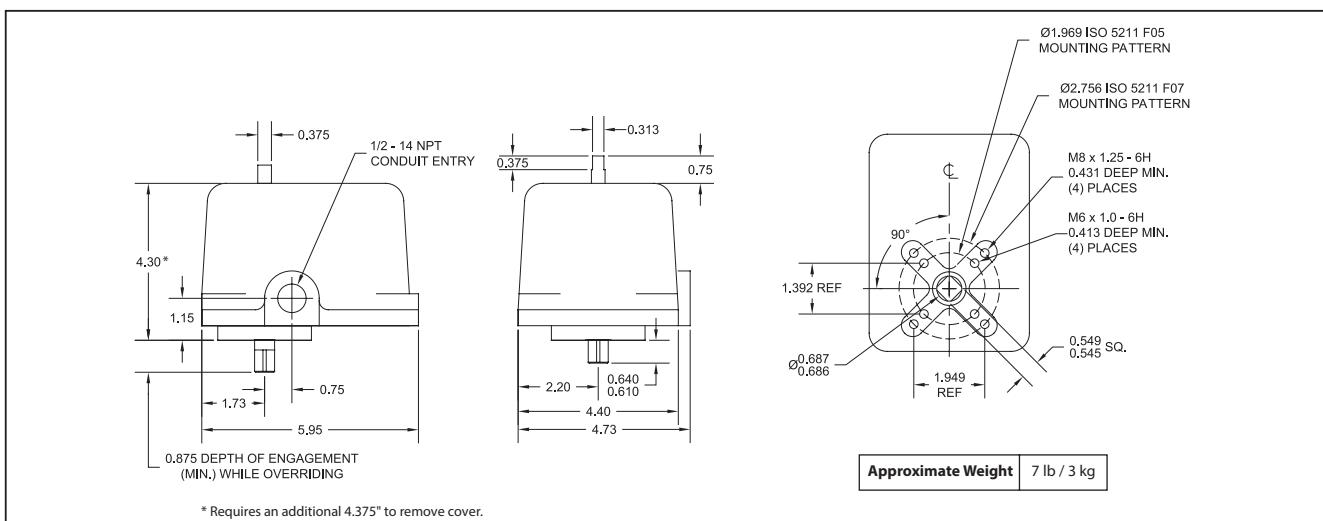
The heater and thermostat option is a chassis-mount resistance heater which contacts the motor support plate. It is wired into the existing 12-position terminal block and is required in installations where the ambient temperatures drop below 32°F, (0°C). The thermostat is pre-set to activate at 40°F, (5°C) and deactivate at 60°F, (16°C). The heaters draw approximately 15 watts at all voltages.

## SPECIFICATIONS

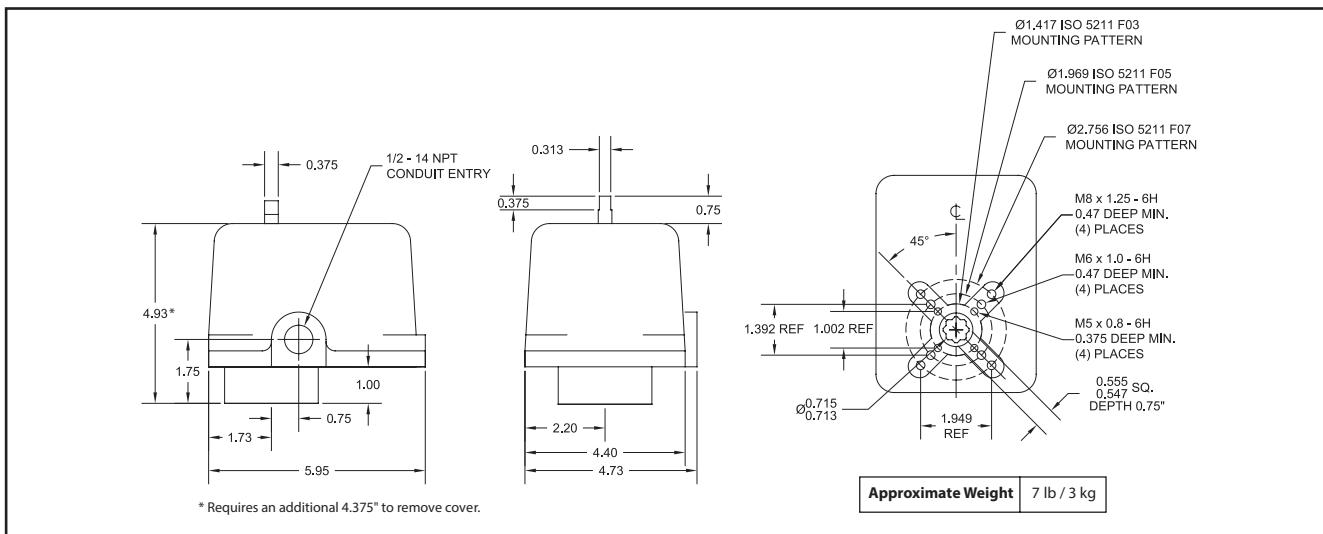
Actuator Model	Breakaway Torque	Voltage	Duty Cycle	Speed Seconds (90°)	AMPS - Running			Approx. Weight			
					24VAC	115VAC	230VAC				
LCR150	150 lb-in; 12 lb-ft; 17 Nm	24VAC 115VAC or 230VAC	25%	7	2.5	0.9	0.5	7 lb / 3 kg			
LCR300	300 lb-in; 25 lb-ft; 34 Nm			14	2.8	0.9	0.5				
LCR600	600 lb-in; 50 lb-ft; 68 Nm			21	2.5	0.9	0.5				
					AMPS - Running						
					12VDC	24VDC					
LCR150	150 lb-in; 12 lb-ft; 17 Nm	12VDC or 24VDC	80%	6	2.0	1.0					
LCR300	300 lb-in; 25 lb-ft; 34 Nm			6	2.0	1.0					
LCR600	600 lb-in; 50 lb-ft; 68 Nm			15	2.0	1.9					

<b>LCU Options:</b> H - Tropical Heater/Thermostat; L - Female Output; S2 - Two Additional Limit Switches; T - Heater and Thermostat	<b>Temperature Limits:</b> (all models)  Lubrication:  Conduit Connection: Declutchable Override:	-40°F (with heater and thermostat) to 150°F (max.)  Permanently lubricated gear train and bearings 1/2" - 14 NPT Standard	Override:  Output Shaft:  Cover: Base: Enclosure: Finish:	Standard, Zinc plated steel  Male, Zinc plated steel Female (optional) Composite, PVC Diecast Zinc alloy Designed for NEMA 4/4X Powder coated epoxy
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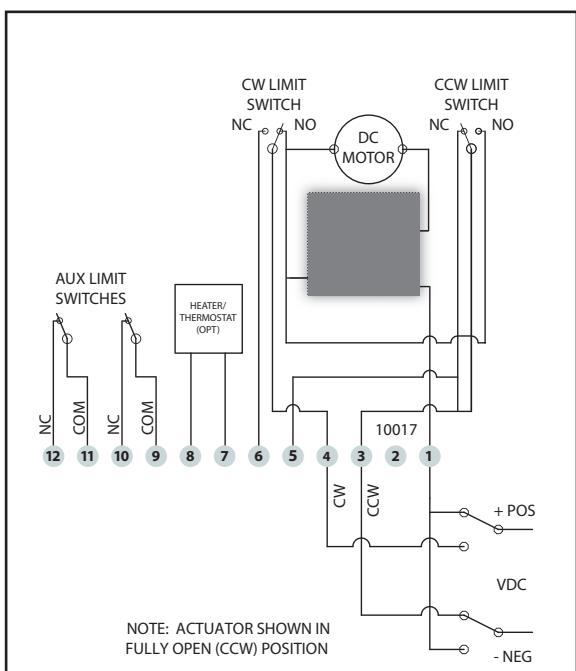
## LCR DIMENSIONS – MALE



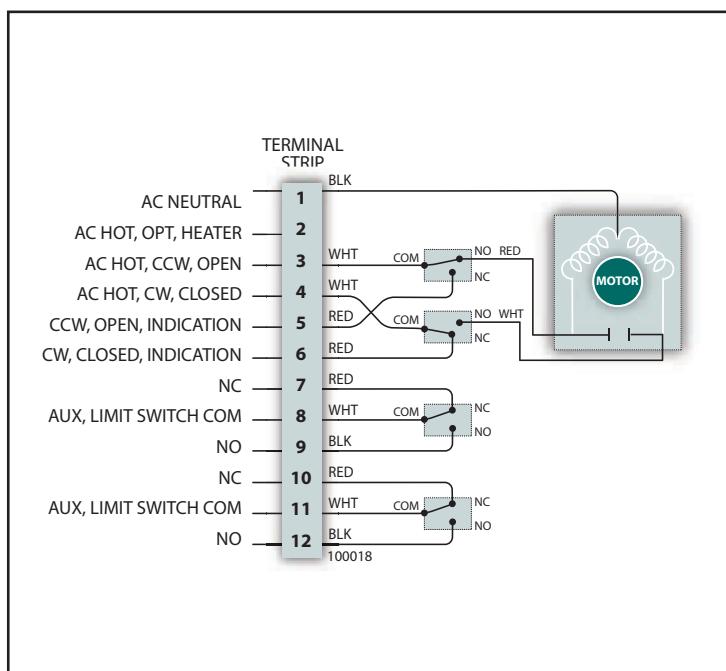
## LCR DIMENSIONS – FEMALE



## LCR WIRING – DC



## LCR WIRING – AC



**WARNING:** As the use of the actuator is application specific, a number of factors should be taken into account when selecting an actuator for a given application. Therefore, some of the applications in which the actuators are used are outside the scope of this document. If you have questions concerning the use, application or compatibility of the actuator with the intended service, contact Metso Flow Control for more information.

## HOW TO ORDER - LCR-SERIES ELECTRIC ACTUATORS

### Example:

Sample model code: LCR300LS2TS24AC

1	2	3	4
LCR	300	LS2T	S24AC

1	Series
LCR	LCR
2	Torque
150	150 lb-in 12 lb-ft; 17 Nm
300	300 lb-in 25 lb-ft; 34 Nm
600	600 lb-in 50 lb-ft; 68 Nm

4	Operating Voltage
S115AC	115VAC
S230AC	230VAC
S24AC	24VAC
S12DC	12VDC
S24DC	24VDC

### Notes:

1. This heater option activates at or below 90°F and deactivates at 110°F; it is recommended in high-humidity applications.
2. LCR-Series actuators with L option are supplied with a 14mm female double square output (note that the standard output is a 14mm male square).
3. This heater option activates at or below 40°F and deactivates at 60°F; it is recommended in applications where the temperature may drop below 32°F.

## COMMITTED TO CUSTOMER SERVICE, QUALITY & SUPPORT

### Committed to Customer Service

Metso worldwide web site: [www.metso.com/electricactuators](http://www.metso.com/electricactuators), provides 24 hour a day access to all technical support material—from sales brochures to instruction manuals to installation and troubleshooting tips. For local support, our network of trained stocking distributors/representatives are industry leading experts in valve automation. Contact the Metso, Valvcon product web site to locate the nearest stocking distributor/ representative.

### A Tradition of Quality

Metso is dedicated to producing superior-quality products that are second to none. Our development laboratory and manufacturing facilities exemplify our total commitment to producing quality products.

### Timely Technical Support

Metso Product Support is on call to answer your engineering or application questions, and to quickly repair or upgrade your actuators. These highly trained support engineers offer a broad range of expertise, with the combined experience to assist specifying engineers and contractors with information on feasibility and special applications.

Subject to change without prior notice.

### Metso Flow Control Inc.

**Europe**, Vanha Porvoontie 229, P.O. Box 304, FI-01301 VANTAA, Finland.

Tel. +358 20 483 150. Fax +358 20 483 151

**North America**, 44 Bowditch Drive, P.O. Box 8044, Shrewsbury, MA 01545, USA.

Tel. +1 508 852 0200. Fax +1 508 852 8172

[www.metso.com/electricactuators](http://www.metso.com/electricactuators)

